

# Biofilm Management



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**UF IFAS**  
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SCRI - CLEAN WATER<sup>3</sup>  
REDUCE, REMEDIATE, RECYCLE

# There are many aspects of water quality. Know what you are treating for...

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- Pathogens, algae, biofilm/microbes, (biological)
- Alkalinity, EC, specific salts, agrichemicals (chemical)
- Particles (physical)



- Before buying equipment, get your water tested

# Why do emitters clog up?

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- Biological
  - Slimy organic material
- Chemical:
  - Soak in vinegar (low pH) – cleans up?
  - Send solution to testing lab to analyze specific ions
- Sediment:
  - When soak in water, solid particles drop out





# So many options!

Sodium hypochlorite

Chlorine gas

Drum filter

Copper ionization

Calcium hypochlorite

ECA

Air injection

Ozone

Hypochlorous acid

Acid injection

Chlorine dioxide

Quaternary Ammonium

Crushed glass filter

Paper filter

Potassium permanganate

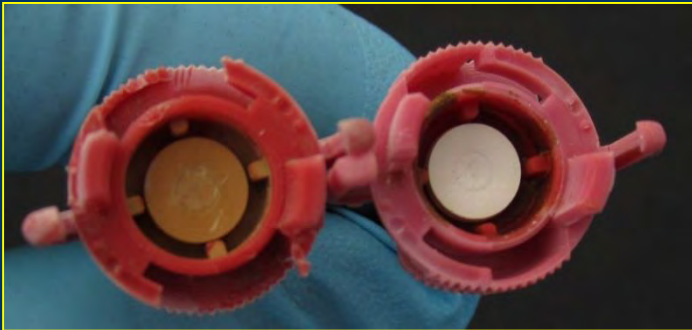
Reverse osmosis

# First, identify the type of clogging..

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- Biological issue in Florida



- Chemical/Particle issue in New Jersey



# Case Study 1: Biological issue





# New greenhouse 5000 gal/day

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# Clogged drippers

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# Well water

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# Water-soluble fertilizer and line cleaner

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# Screen filter (140-mesh 100 micron) Plus 200 mesh (74 micron) small screen filters

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# Water quality report

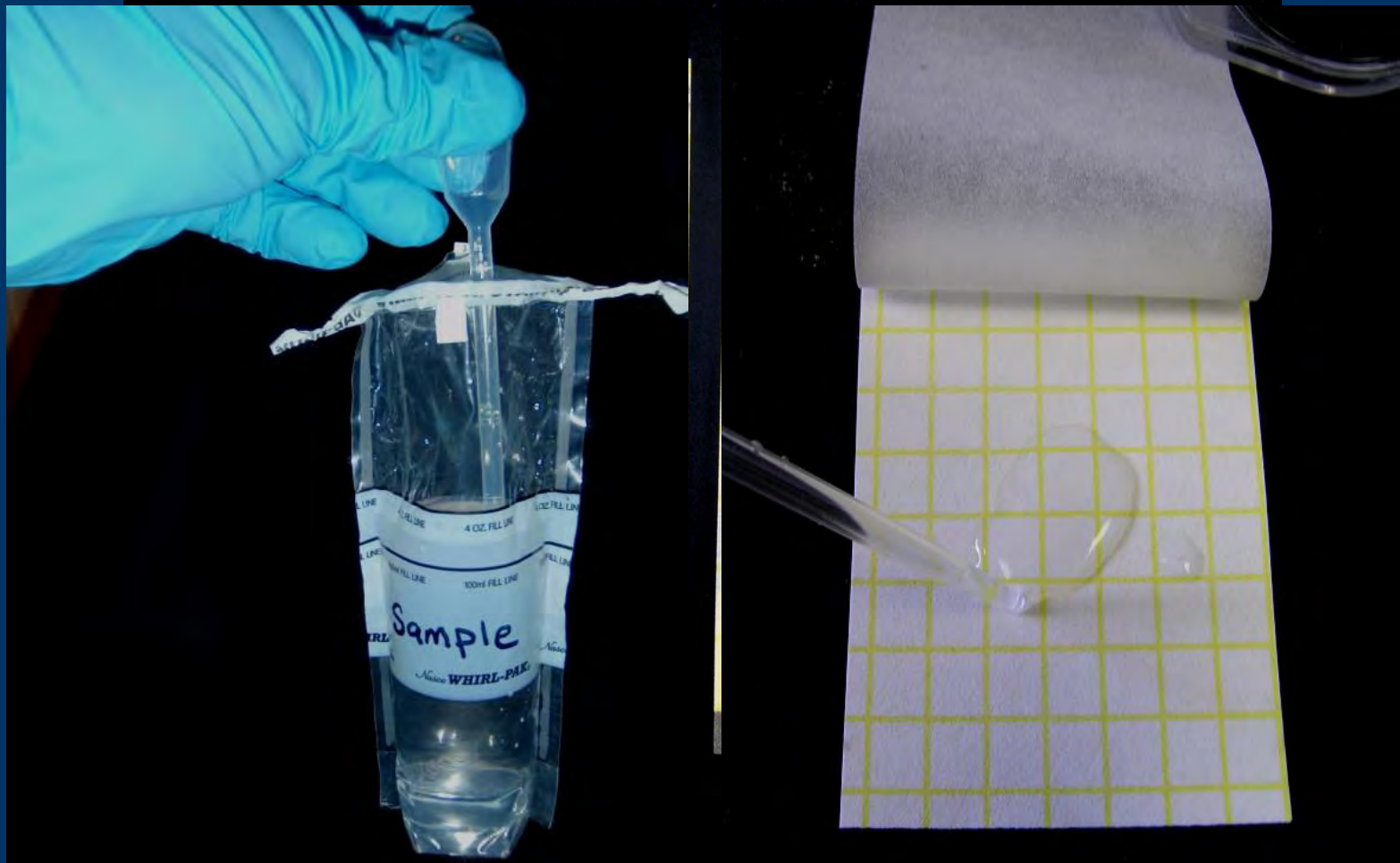
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Location	pH	Electrical conductivity (EC, in mS/cm)	Dissolved Iron (ppm)	Total suspended solids (TSS, in mg/L)
Well head before filter	6.1	0.1	1.0	0
After filter	5.8	0.1	0.8	0
Greenhouse emitter with fertilizer	5.6	1.9	1.9	6.3



# Biofilm:3M Petrifilm method

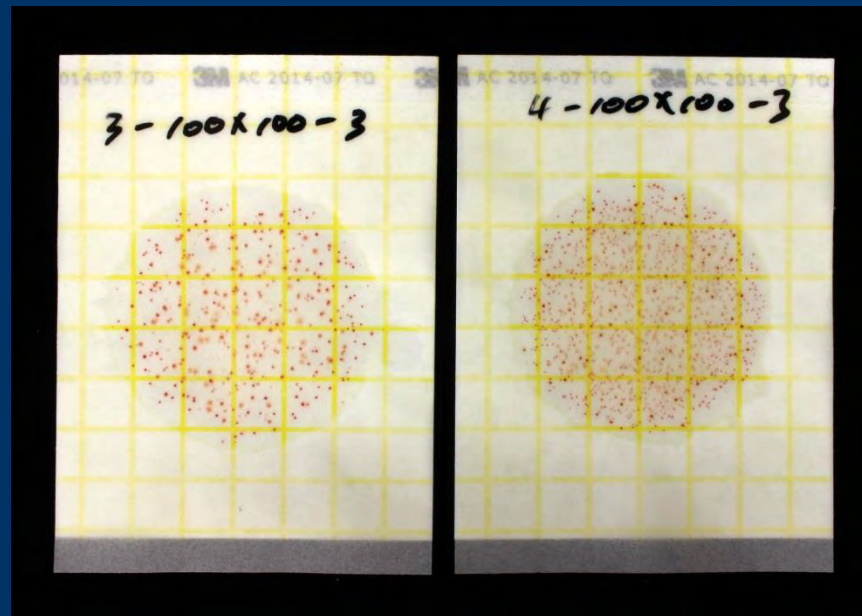
Dustin Meador



>5,000 cfu/mL bacteria = high biofilm risk

# Bacteria counts

Location	Bacteria count (colony forming units/milliliter, cfu/ml)
Well head before filter	48,300
After filter	101,100
Greenhouse emitter	2,117,000





Sodium  
hypochlorite  
(bleach) at 2 ppm  
to oxidize iron and  
bacteria

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# Two 36-in (0.9 meter) diameter sand filters, #20 crushed silica (190-250 micron)

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# Rapid pay back

## Fixed Costs:

Sand media filter	\$5082
PVC pipe and fittings	\$2228
Flow meter	\$470
Chlorine tank	\$91
Labor (estimated)	\$1800
TOTAL	\$9671

## Variable Costs:

Sodium hypochlorite	\$66/year
	\$0.07 / 1000 gallons* treated
	(10% Cl by weight, \$1.80/gallon)

## Benefits:

Current value of marketable trees	\$280000
Previous value of marketable trees	\$168000
Net gain in value (Year 1)	<b>\$112000</b>

\*Divide price per gallon by 3.8 to convert to liters

# After treatment system installed

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**Wellhead**

**56,700  
cfu/ml**

**After  
chlorination**

**0  
cfu/ml**

**Greenhouse  
emitter**

**0  
cfu/ml**



# Iron removal from back-flushed filter

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# General biofilm control: Steps

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1. Remove small emitters & open blow-out lines, flush system
2. Sanitizing shock (not onto plants):  
Line cleaner or  
Chlorine dioxide (20 ppm) or  
Chlorine (20-50 ppm) or  
Peroxyacetic acid
3. Suppress buildup:  
Filtration plus sanitizing agent at a low concentration





# Biofilm control and residual

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- Copper ionization
- Chloramines
- Peroxyacetic acid
- Quaternary Ammonium Cl
- Chlorine
- Chlorine dioxide
- Ozone
- Ultraviolet light, heat, filtration

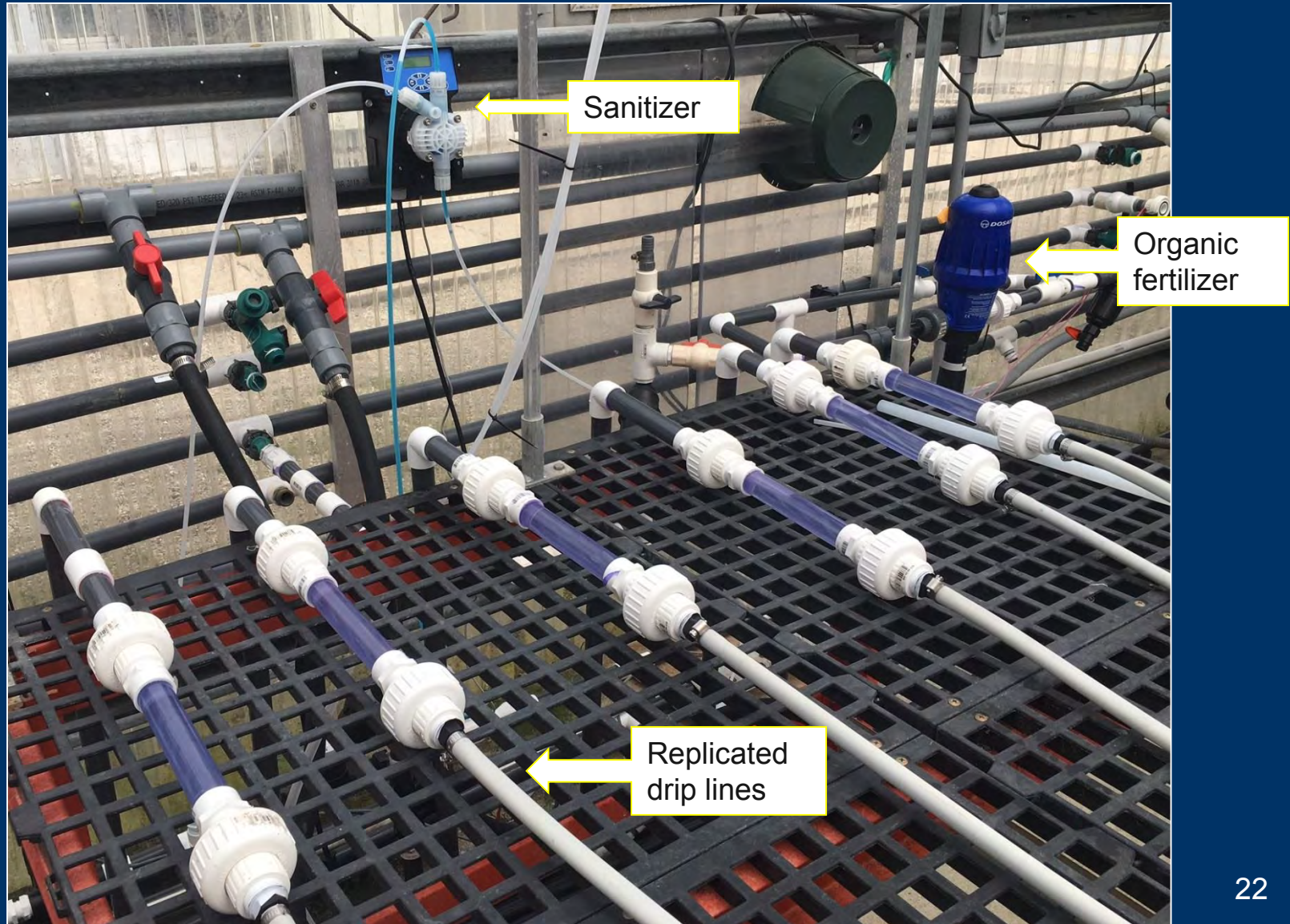
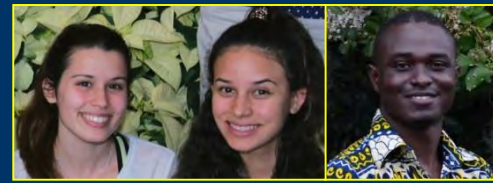
**Residual, long term**



**Reactive, short term**

# Clean WaterR3 research: biofilm testing

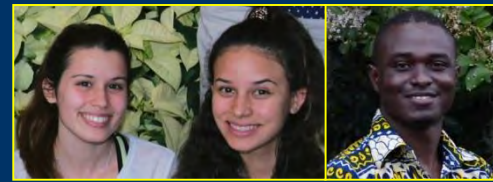
Andrea Neira  
Jesenia Mosqueda  
Ulrich Adegbola





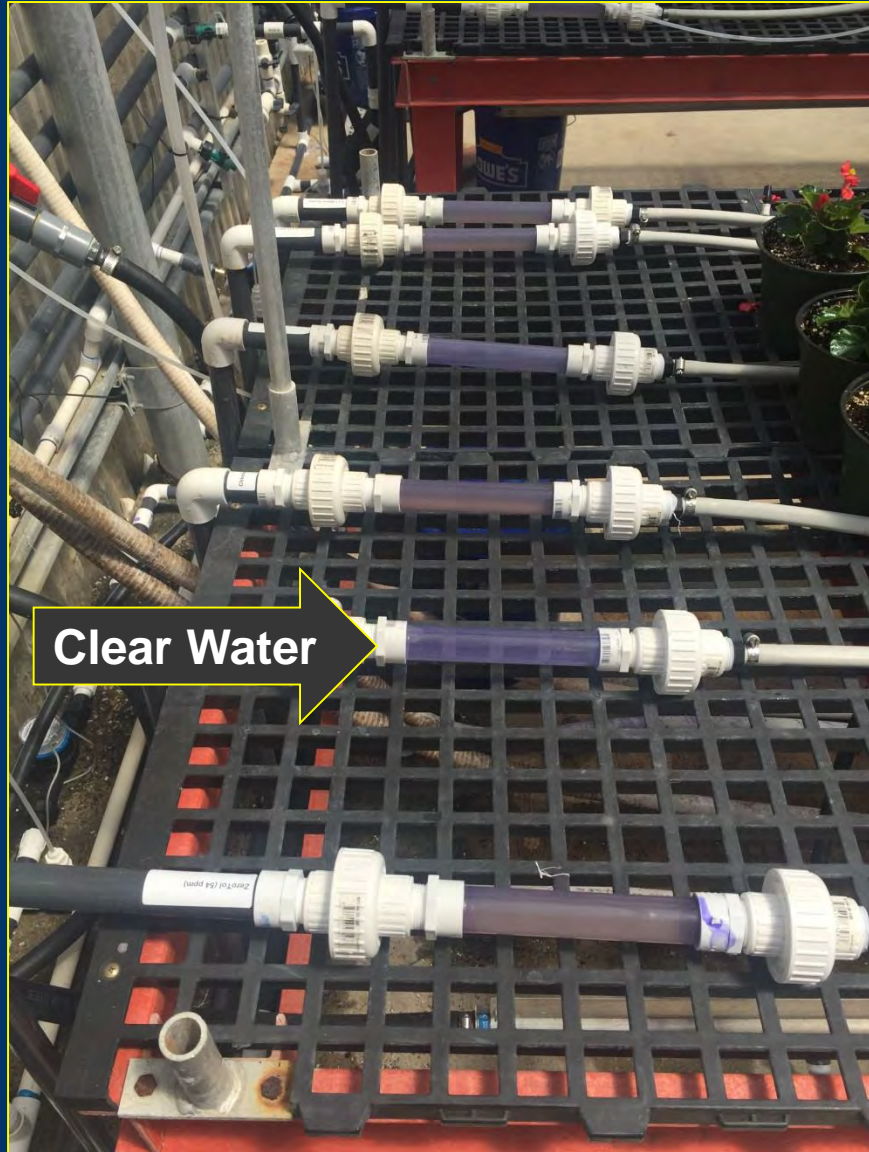
# Clean WaterR3 research: biofilm testing

Andrea Neira  
Jesenia Mosqueda  
Ulrich Adegbola





# No treatment very strong suppression of biofilm other than clear water





# Measured crop growth and dripper flow rate

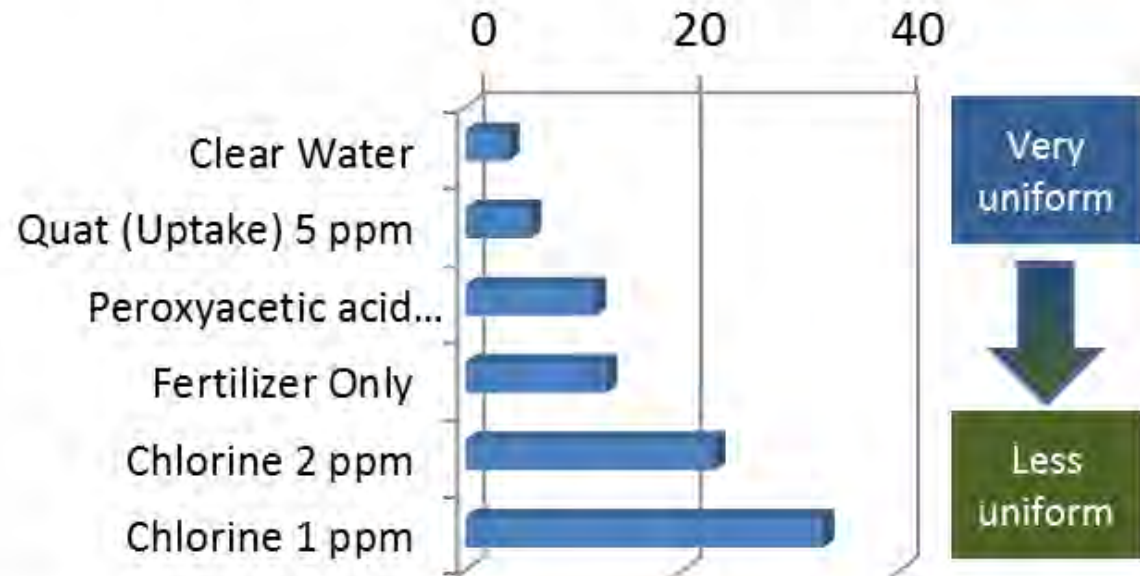


- No effect on begonia growth from any sanitizer

# Chlorine was least effective at keeping drippers flowing uniformly in this pilot trial



Range in flow rate (mL in 10 mins)  
from the highest to lowest dripper after 14 weeks



- A range of 0 would mean all drippers have exactly the same flow rate on a bench



# Algae control and phytotoxicity trials: Experimental set up

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Javier Lopez





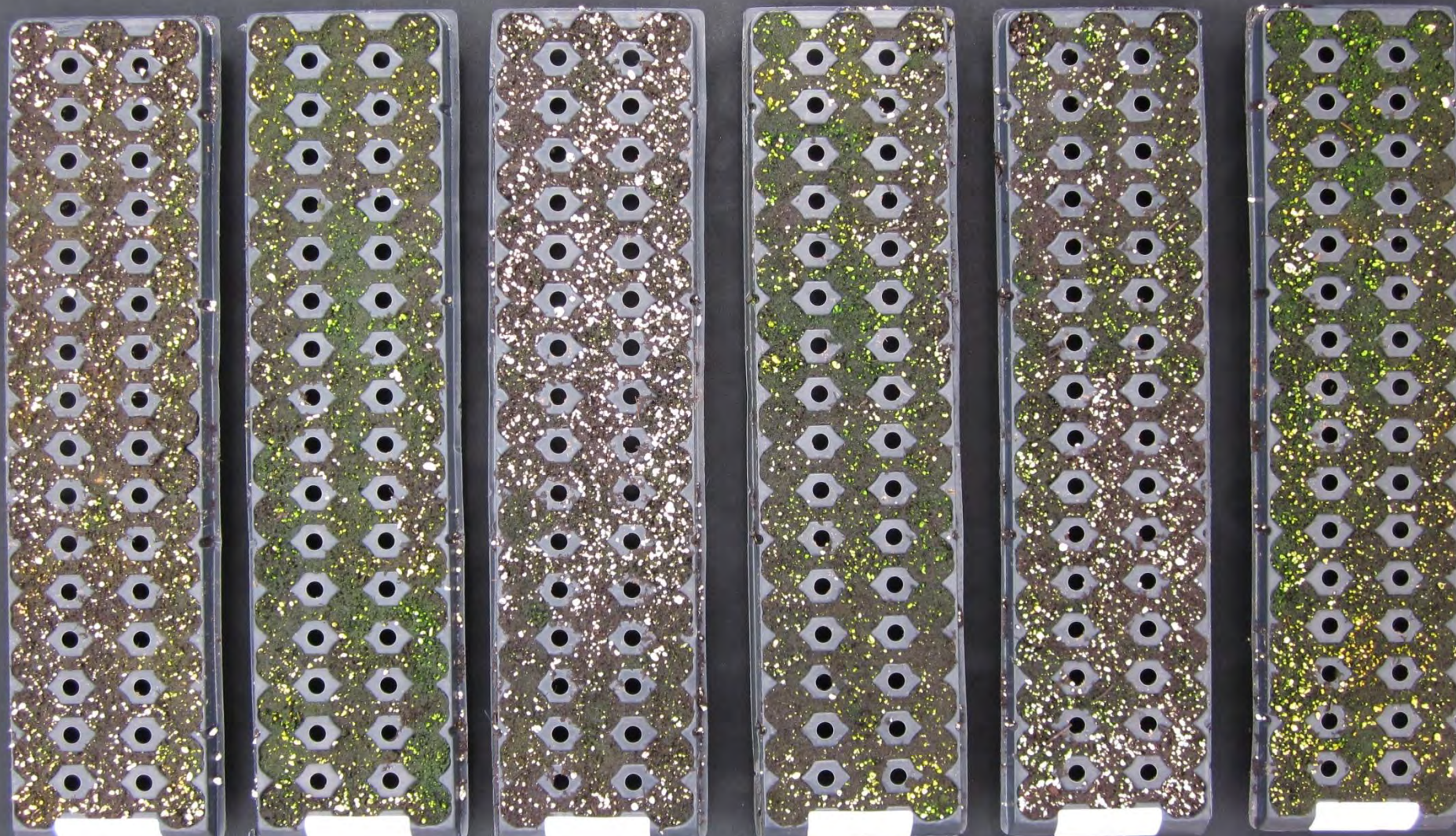
# Algae control trials: Experimental set up

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# No fertilizer & some sanitizers reduce algae



No fertilizer

Fertilizer

2ppm Copper  
sulfate

1:5000 X3

1:1000  
ZeroTol

0.5ppm  
 $\text{ClO}_2$

Calcium nitrate at 50ppm N applied continuously in mist for 2 Weeks



If you are suppressing algae, you are probably  
also suppressing crop growth



No fertilizer

Fertilizer

2ppm Copper  
sulfate

1:5000 X3

1:1000  
ZeroTol

0.5ppm  
ClO<sub>2</sub>

Calcium nitrate at 50ppm N applied continuously in mist for 2 Weeks

# Case study 2: Chemical/Particle

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- 25-acre greenhouse, 21M gal per year



# Case study 2: not all clogging is from biofilm

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- 1 to 2 ppm of iron in well water when tested by lab.
- Remember that lab only tests dissolved iron, not solid rust
- Add a drop of bleach and leave water overnight



# Iron deposits

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# Iron deposits

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# Annual cost of iron deposits

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- 13,468 hours of labor (6.5 workers) to inspect, clean and replace clogged emitters, filters, and irrigation lines @ \$11/h = \$148,148
- \$4,449 to replace new irrigation lines or emitters
- Total annual cost of \$152,597
- Plus shrinkage, labor to remove stained leaves
- What would you do?



# Potassium permanganate oxidizer

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# Simple injector system





# Greensand filters



# Automatic back flush

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Before water treatment

- Total annual cost (labor & materials) of **\$152,597**

Treatment costs

- Equipment and installation **\$200,000**
- Potassium permanganate **\$0.84/1,000 gal, or \$17,640 per year**

**Payback within two years**



# Thank You!



- Test why clogging is occurring
- Only add a treatment if you have an issue
- Choose an appropriate technology for your problem