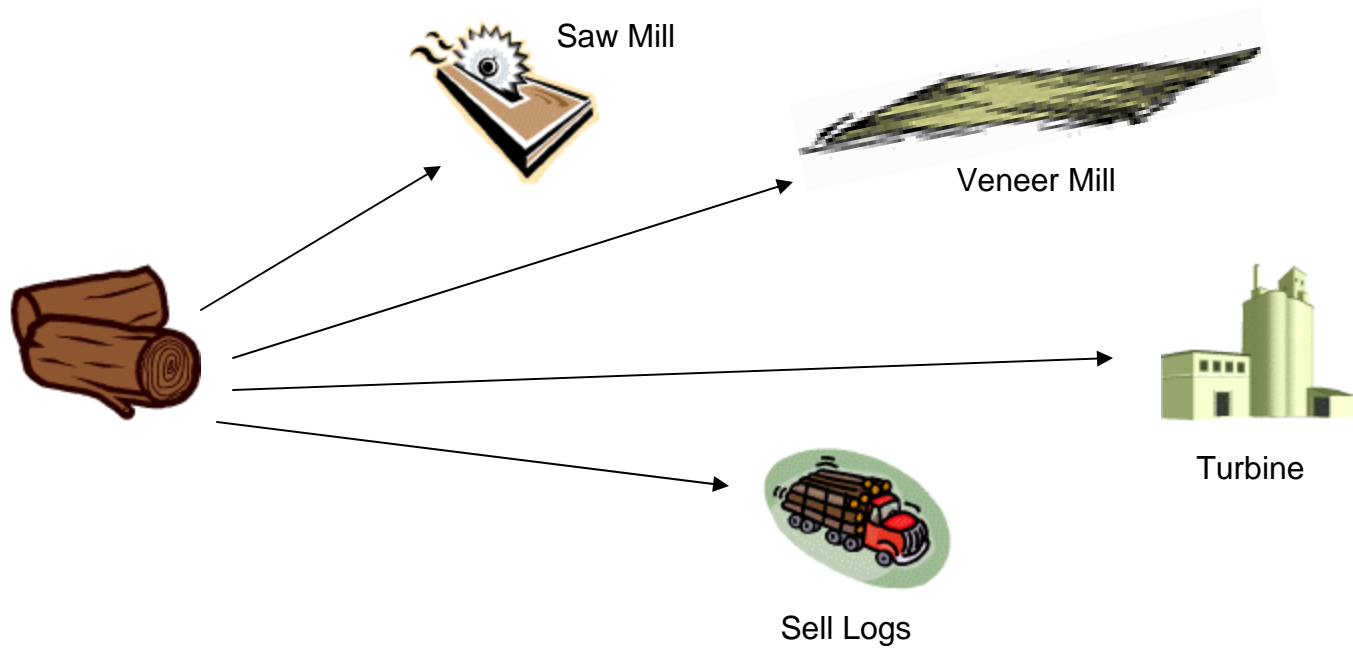


Small Log Utilization

Veneer and Plywood

September 18 ,2007



Business Strategy

State of the Industry

Introduction

- Small Logs – Processed into Veneer ?
- Math and Physics of Processing Small Logs
- Economics
- Conclusions

Small Logs & Veneer

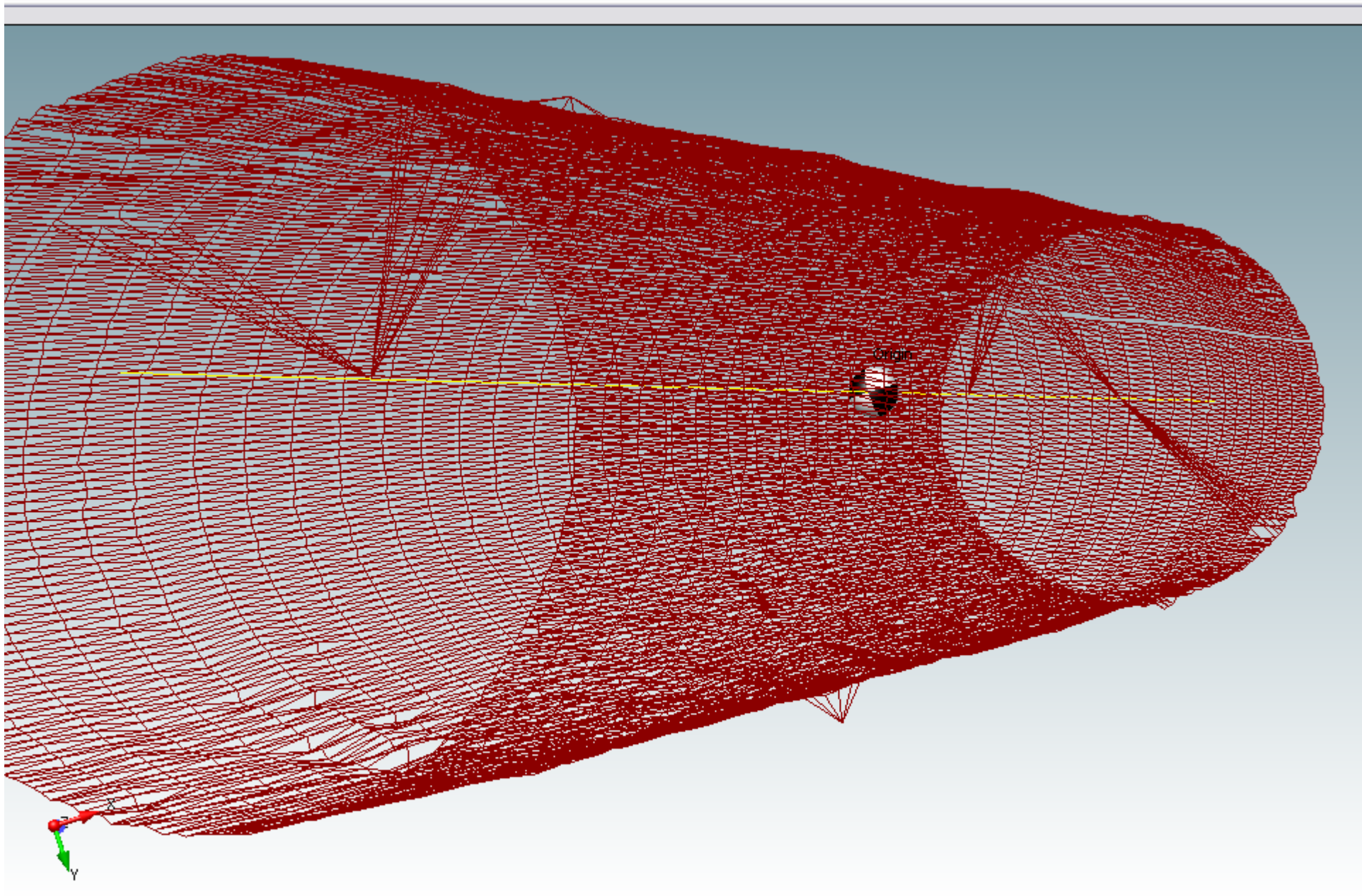
Video Clip

Small Logs and Veneer

- Key Processing Parameters
 - Equipment Capabilities
 - Wood Properties
 - Log Diameter

Small Logs and Veneer

- Scanning and Optimization
- Machinery Capabilities
 - Chucks
 - Core Limit
- Mechanical
 - Veneer Clipping and Recovery



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Small Logs and Veneer



Small Logs and Veneer



Small Logs and Veneer



Small Logs and Veneer



Small Logs and Veneer

- Wood Properties

Strength + Size + Grade = Value

Small Logs and Veneer

- Log Diameter and Veneer Recovery
 - The challenge with veneer recovery from small logs is ultimately based on math and physics
- Who remembers taking college Calculus ?

Small Logs and Veneer

- Key Peeling Parameters
 - Log Diameter : 6" to 50"
 - Core Diameter : 2" to 4"
 - Peel Thickness : $1/10$ " to $7/32$ "
(for softwoods)

Small Logs and Veneer

- Ribbon length : Typical peel 1/8" with 3.5" core

6 inch block = 13.7 feet

7" = 20.6

8" = 28.6

9" = 37.6

Small Logs and Veneer

- Other operating parameters
- Only 70% of a ribbon is recovered as products
- Full sheets are worth 2X what strips are worth , and 3X what short strips are worth
- It's possible to process 7 blocks per minute
- It costs \$2000 per hour to operate a lathe

Small Logs and Veneer

- The bottom line

In today's market conditions , net of manufacturing costs , a 6" block is worth about \$1 as veneer

It costs about \$1.50 to bring the block in from the woods

Small Logs and Veneer

- The bottom line – part II ...

The value of a 6" block as chips is \$1.62

Under current market conditions it's more economic to chip a 6" block than it is to peel it into veneer .

Small Logs and Veneer Products vs. Chips

Value as chips

- 6" = \$1.62
- 7" = \$1.94
- 8" = \$2.58

• Value as Veneer

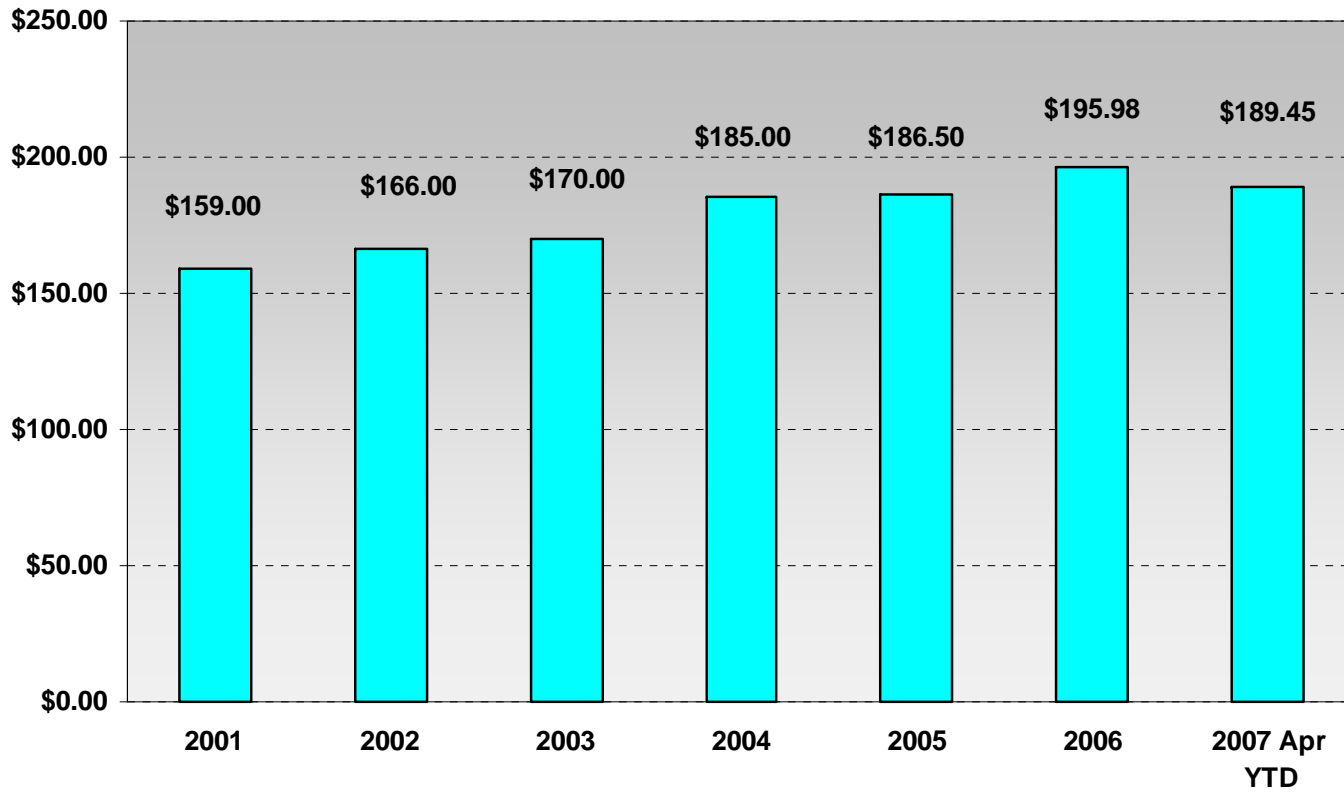
- 6" = \$1.00
- 7" = \$1.95
- 8" = \$2.65

Small Logs and Veneer Economic Recap

- Chip prices are currently near historical high levels
- Veneer prices are above average yet the economics of peeling vs. chipping generally favor chipping small wood – not until the 8” block is peeling the block favored .
- Chip returns still exceed log and haul costs however – so there is a margin to harvesting the fiber
- What does the future hold ?

Historical Veneer Prices

Weed Veneer Sales Average per M 3/8"



Small Logs and Veneer

- Veneer markets in the future will be influenced by a number of factors :
 - Plywood is projected to remain a cyclical business , and one that faces competitive pressures from expanding North American OSB capacity , as well as off-shore imports
 - Positive factors impacting the veneer business include the expanding demand from LVL producers (laminated veneer lumber)

Small Logs and Veneer LVL as an end-use product



Engineered Wood



Small Logs and Veneer

Conclusions

- Small logs can be converted to veneer products but economics are tough
- Improvements in technology will likely improve mfg efficiency – helping to lower the conversion cost associated with small logs
- There are significant markets for veneer as a product from small logs – while small logs have not historically been a raw material source for the veneer business , there is potential .

