

Introduction to Woody Biomass Utilization

Woody Biomass Utilization Workshop

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What is Woody Biomass?

Portions of woody plants or residues from woody plants that accumulate to levels that pose a hazard or disposal problem or woody plants specifically grown for biomass markets.

- Low quality natural resource
- Low value natural resource

Woody Biomass Comes from Many Sources!

Woody Biomass Sources



Sawmill Residue

Woody Biomass Sources



Demolition and construction debris

Tree removal and Maintenance debris

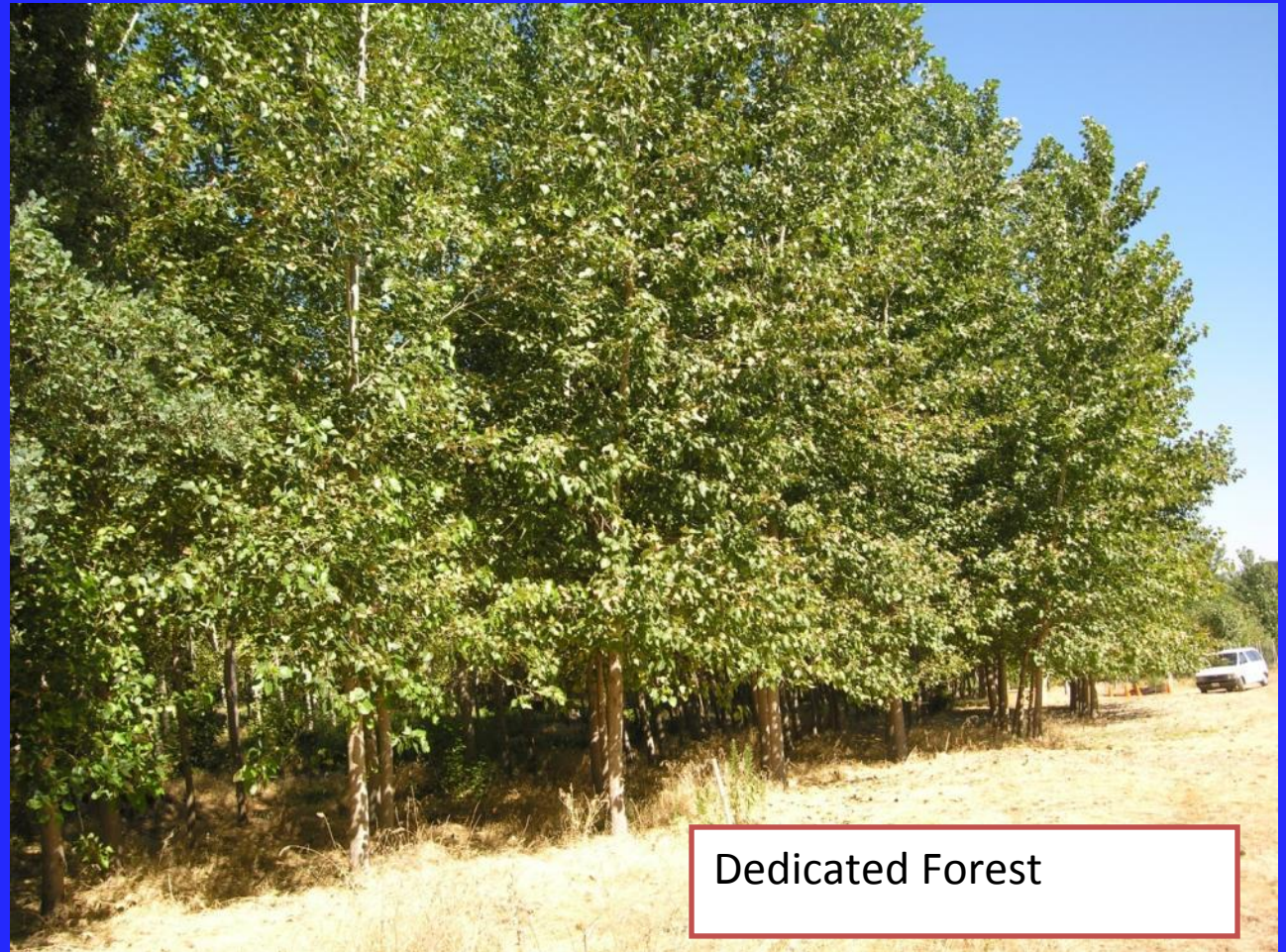
Landfill Diversion

Woody Biomass Sources



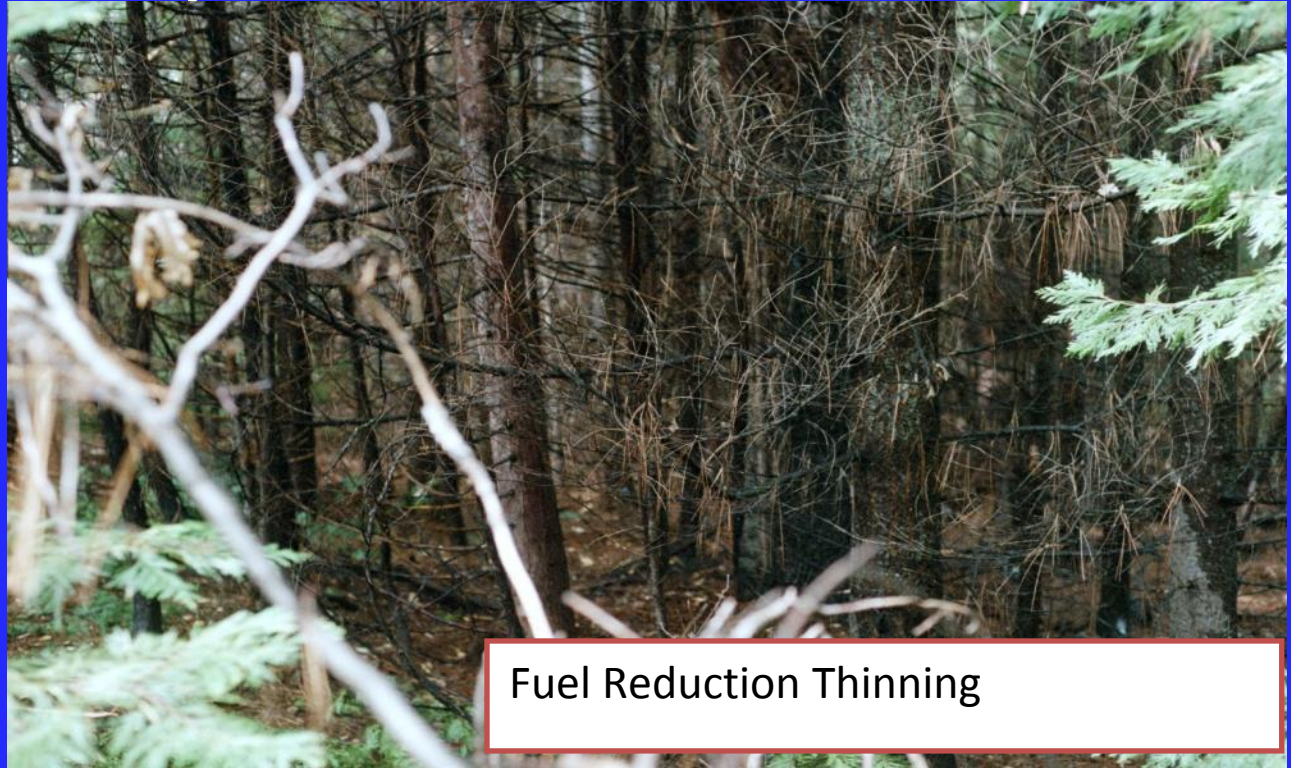
Logging Residue and Slash

Woody Biomass Sources



Dedicated Forest

Woody Biomass Sources



Fuel Reduction Thinning



Woody Biomass Sources



Dead Trees (disease or fire)

Woody Biomass Sources



Woody Biomass

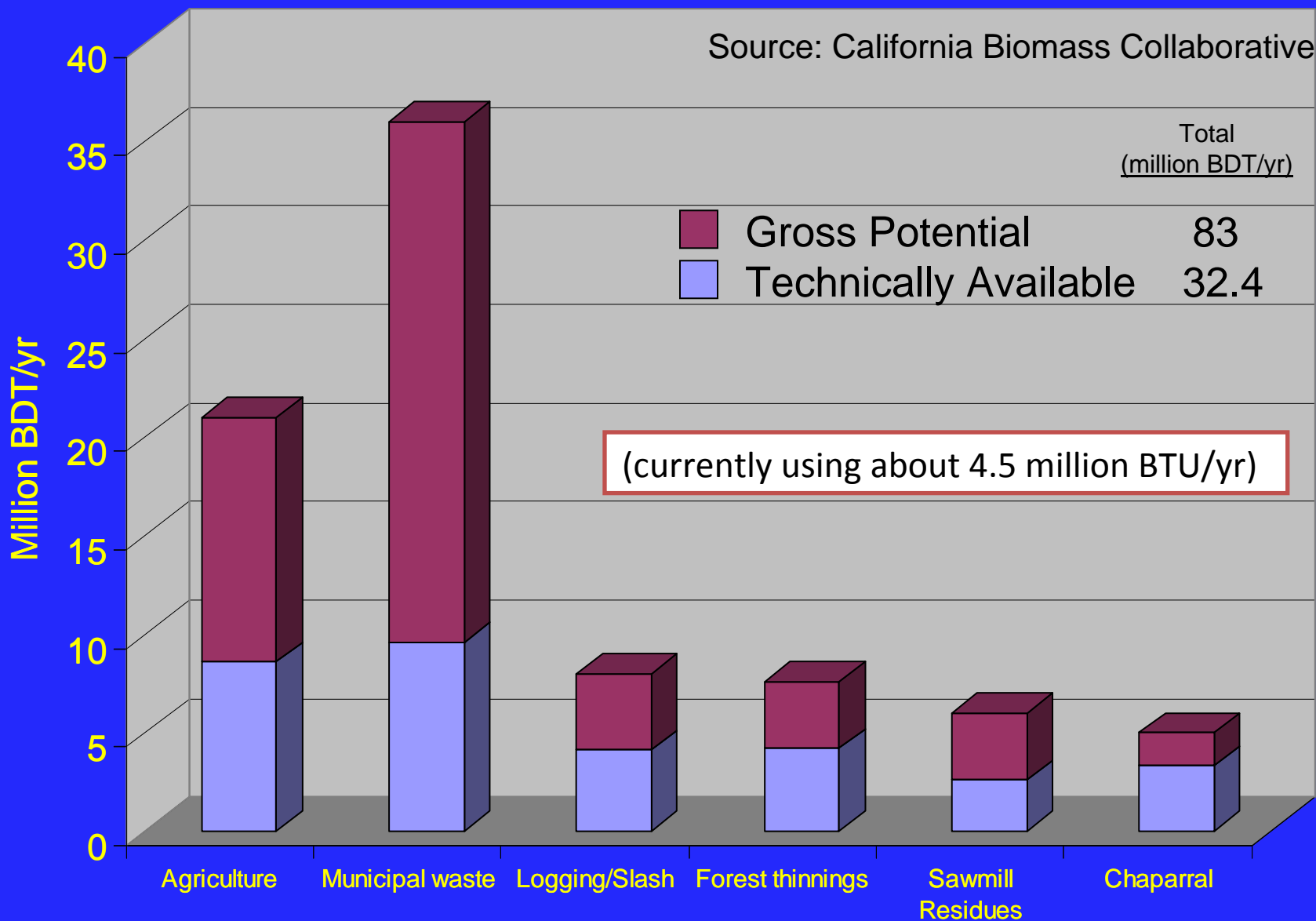
Sawmill Residue
Landfill Diversion
Logging Residue
Dedicated Forest
Fuel Reduction Thinning
Dead Trees

Other Biomass

Agricultural Residues
Chaparral



Estimated California Biomass Potential in 2007



Potential Uses and Competition

- Energy feedstock (heat and electricity)
- Landscape materials & soil amendments
- Extra steps in feedstock preparation elevate woody biomass to a higher value resource
 - Fiber resource – pulp or composites (particleboard, wood-plastic lumber, etc.)
 - Bio-refinery – organic chemicals including biofuels

Woody Biomass

- Positive Attributes

- carbon source
- habitat
- raw material
 - Fiber feedstock
 - Energy feedstock
 - Chemical feedstock
 - Solid wood products

- Negative Attributes

- disposal problem
- wildfire fuel
- Small diameter trees have lots of defects
- High processing costs

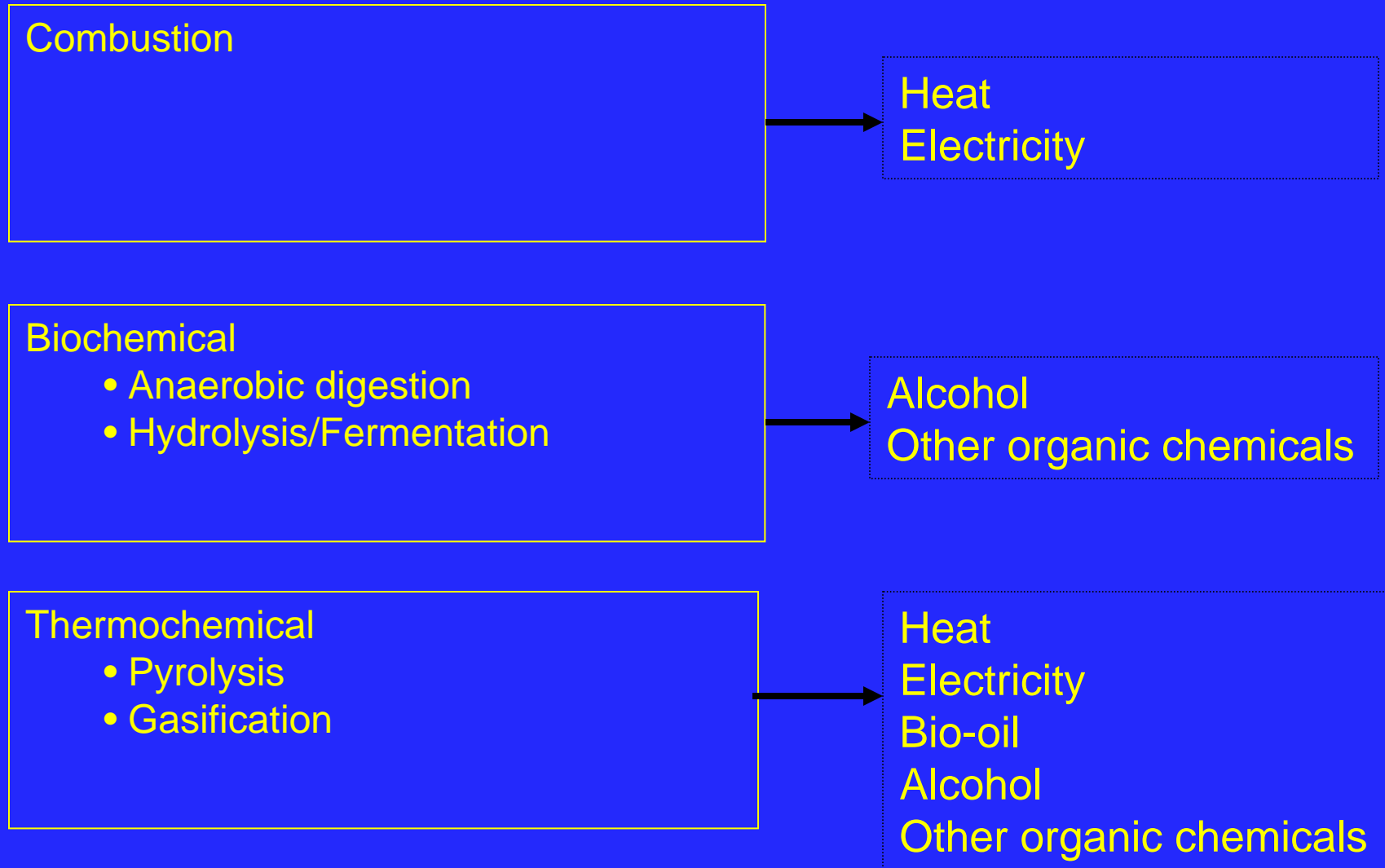
Feedstock Preparation -- Breaking wood down into uniform sized particles



Increases surface area –
needed step for most
chemical or biological
processing

Minimizes the impact of inherent property defects (knots,
juvenile wood, etc.)

Energy Conversion Pathways



What Can We Do with Woody Biomass?

Grind it



What Can We Do with Woody Biomass?

Grind it



Chip it



What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



Peel it



What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



Peel it

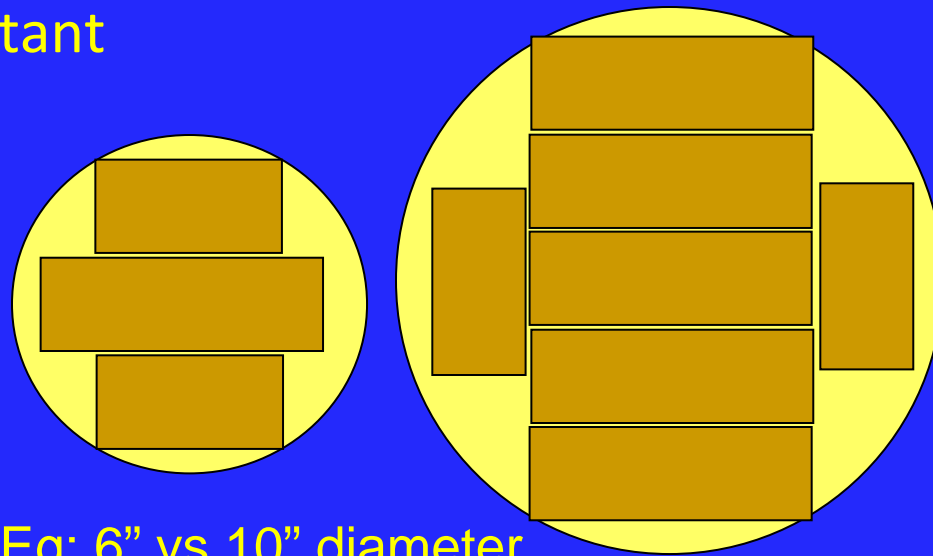


Saw it



Processing small logs

- More logs to process for same output
- Higher transportation costs
- More handling in mill
- Less valuable products
- Defects have a greater impact (knots, juvenile wood etc)
- Efficiency is very important
 - Speed and volume



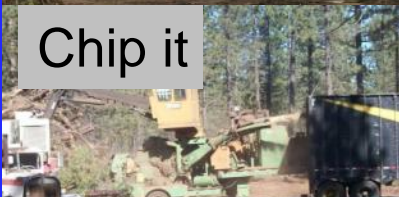
Eg: 6" vs 10" diameter

What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



Peel it



Saw it



Peel it



Post and Pole key figures

- Equipment - typically 1 peeler and 1 doweler (production ~1,200 - 2,000 pieces per day)
- Raw material
 - lodgepole pine and ponderosa pine preferred (treatability, availability, lower taper and smaller knots)
 - White fir and Douglas-fir less desirable (treating and shipping weight issues)
- Small diameter wood resource needs ~ 10,000-20,000 tons/yr
- Employees – 10-15
- Site size - 3-5 acres
- Investment - \$750,000+ (without land and permits)
- Market Issues
 - Very competitive national market, but local markets may be opportunity
 - Canadian imports often dominate the market (Canadian dollar conversion and lower fuel and production costs)
- Other considerations:
 - Peeling residues good for animal bedding and hog fuel markets
 - Posts and poles need wood preservative treatments

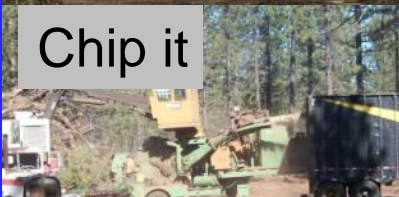
Source: Larry Swan, USFS

What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



Peel it



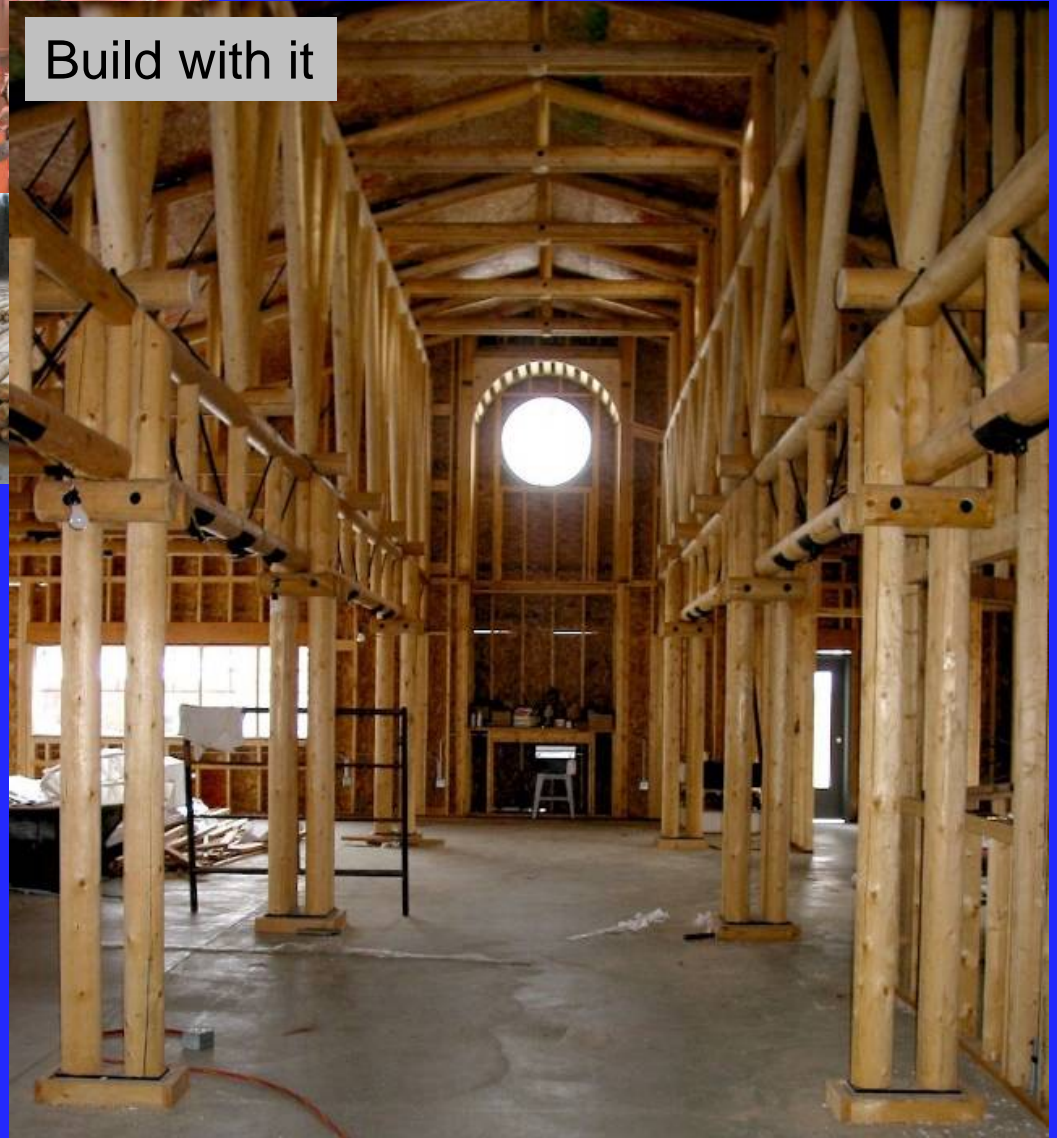
Saw it



Peel it



Build with it



House logs - specifications

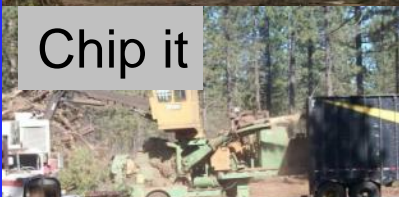
- Typical species: Spuce, Douglas Fir, Cedar, Lodgepole Pine
- Log size – 10” small end diameter, low taper, straight, 35 – 40 ft long
- Avoid spiral grain, checks/cracks, damage from harvesting/handling equipment
- Dried to 20% MC

What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



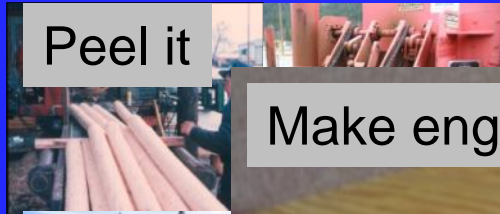
Peel it



Saw it



Peel it



Make engineered lumber



Build w



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Grind it



Chip it



Burn it



Peel it



Saw it



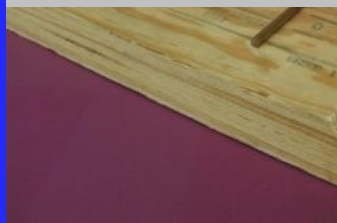
Peel it



Build with it



engineered
lumber



Make Composite Materials



OSB



Wood/Plastic Lumber

What Can We Do with Woody Biomass?

Grind it



Chip it



Burn it



Peel it



Saw it



Peel it



Build with it



engineered
lumber



Composite Materials



Soil Amendment / Landscaping



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Peel it



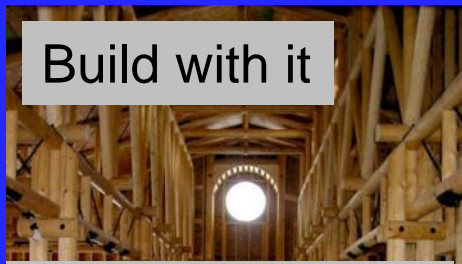
Saw it



Peel it



Build with it



engineered
lumber



Composite Materials



Landscaping



Make Organic Chemicals

Wood = C + O + H



Biochemical Potential

	Softwoods	Hardwoods
Cellulose	40-44 %	43-47 %
Hemicellulose	25-29	25-35
Lignin	25-31	16-24
Extractives	1-5	2-8
Ash	< 1	< 1

Organic Chemicals from Biomass

Many Valuable Chemicals can be Made from Wood

- **Pharmaceuticals** -- Extraction
- **Fragrances** -- Extraction
- **Charcoal, phenolic oils,** -- Pyrolysis
- **Alcohols** - Thermochemical, Hydrolysis/Fermentation
- **Bio-Gases** (low BTU, high CO) -- Gasification
- **Levulinic and Lactic acid** (“building blocks”) –
– Hydrolysis/Conversion

So What's the Problem?

- Resource Availability
- Feedstock Quality and Cost
- Transportation and Processing Cost
- Feedstock Competition
 - Competing uses for woody biomass
 - Competing feedstocks for energy products
- Often Not Economically Viable

Competing Cellulosic Feedstocks

	Cellulose	Hemi-Cellulose	Energy Content (BTU/lb)	Yield (tons/acre)	Bulk Den. (kg/m ³)	Million BTU/m ³
Switch-grass	45%	45%	7,000	20	108	1.7
Miscanthus	45	24	7,700	60	80	1.4
Corn Stover	35	25	7,300			
Bagasse	40	22	7,500		60	1
Wood	42	25	8,000	10	450	8
Coal			10,000		800	17.6

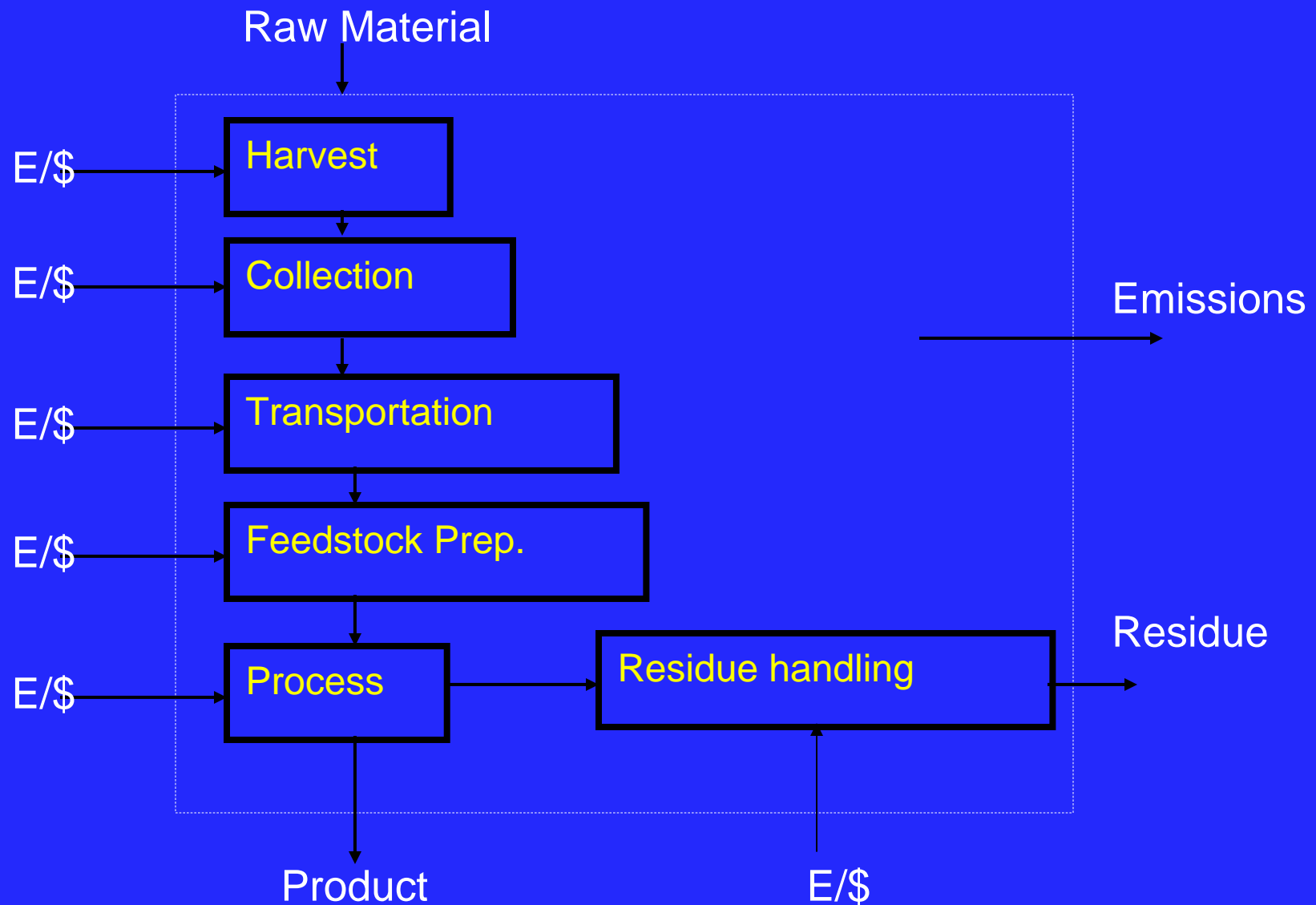
transportation costs and energy conversion ratio are impt.

Example of Competing Uses



The Co-generation plant produces 8 MW of electricity and steam to operate the lumber dry kilns. The sawmill residues are more valuable for soil amendments than fuel for the boiler. The sawmill purchases lower value fuel in the biomass market.

Life Cycle Inventory Analysis



Encouraging Biomass Utilization

1. Reduce handling and processing costs
2. Improve conventional technology
3. Improve conversion efficiency
4. Develop new processes
5. Develop new products
6. Develop new markets
7. Educate public to benefits of utilization

A Wood Scientist's Opinion

Trees for the most part grow without intensive cultivation and are more adaptable to environmental changes than most plants. They consume CO₂ and produce wood – a basic building block for many products.

The importance of woody biomass as a raw material will increase dramatically through the 21st century becoming the raw material of choice for many carbon-based materials.