

# Food Safety Best Practices for Handling Fresh produce in Schools

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# Agenda

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- Food safety regulatory oversight of different foods
- Types of Hazards in Foods
- Produce outbreaks
- Food Safety Best Practices for Handling Fresh Produce in Schools
- A School Food Safety Program Based on HACCP Principles



# Food safety regulatory oversight of different foods

## USDA Food Safety Inspection Service (FSIS)



Meats



Poultry

Amenable  
Species

## US Food and Drug Administration (FDA)



Oil/Oil seeds



Tree nuts, Fruits,  
Vegetables



Seafood



Cereals and  
Grains



Dairy

Additives  
and  
preservatives



Legumes



Juices

+ Everything Else



## Processed Food Regulatory Bodies and Program Oversight at a Glance

### **LOCAL: County Environmental Health Department**

- Cottage Food Operations
- Restaurants
- Temporary Permits for Farmer's Markets
- Retail Food Establishments

### **STATE: CA Department of Public Health Food and Drug Branch**

- Processed Food Registration
- Organic Processed Food Registration (if applicable)
- Cannery License
- Enforcement of federal regulations

### **FEDERAL: Food and Drug Administration**

- HACCP (juice and seafood)
- Food Safety Modernization Act (FSMA)
- Acidified Food Regulations
- Low Acid Canned Food Regulations
- Labeling Requirements

**USDA: National Organic Program**

California

# What about schools?

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- Retail (grocery stores) and food service (schools) regulated by state, local, tribal, and territorial governments
- Various departments, agencies, bureaus, divisions, and other units
- The FDA Food Code 2017
  - Developed by FDA to safeguard public health and ensure food is unadulterated
  - Food safety guidance for retail and food service
  - Intended to serve as a model for states, local, tribal, and territorial governments to establish their regulatory and inspection framework

## FDA Food Code 2017

<https://www.fda.gov/downloads/Food/GuidanceRegulation/RetailFoodProtection/FoodCode/UCM595140.pdf>

- Chapter 1: Purpose and Definitions
- Chapter 2: Management and Personnel
- Chapter 3: Food
- Chapter 4: Equipment, Utensils, and Linens
- Chapter 5: Water, Plumbing, and Waste
- Chapter 6: Physical Facilities
- Chapter 7: Poisonous or Toxic Materials
- Chapter 8: Compliance and Enforcement
- Preface – provides background and history
- Annexes – provides information on enforcement, management, inspections, food processing criteria, model forms, etc.

# Types of Hazards in Foods



**PHYSICAL**

A collage of images illustrating physical hazards in food. On the left, there is a pile of metallic shavings and fragments. In the center, a white plate is shown with a small piece of food on it. On the right, a close-up shows a person's finger holding a sharp, translucent glass shard.




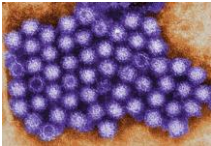

**CHEMICAL**

A collage of images illustrating chemical hazards in food. From left to right, it includes: a glass pitcher of milk next to a wedge of cheese and a bowl of cream; a pink egg carton containing several white eggs; a pile of almonds; a red lobster on ice; stalks of golden wheat; and several green pea pods.

**BIOLOGICAL**

A collage of images illustrating biological hazards in food. It includes: a cluster of small, pink, spherical microorganisms; green, rod-shaped bacteria; a close-up of a plant root; several red, spherical microorganisms; and several spherical viruses with orange cores and white outer shells.

# Microorganism Classifications

	 <b>bacteria</b>	 <b>yeasts</b>	 <b>molds</b>	 <b>viruses</b>	 <b>parasites</b>
<b>Foodborne Illness</b>	✓		*	✓	✓
<b>Spoilage</b>	✓	✓	✓		
<b>Fermentation</b>	✓	✓	✓		

\* Some molds can produce a mycotoxin in certain foods.





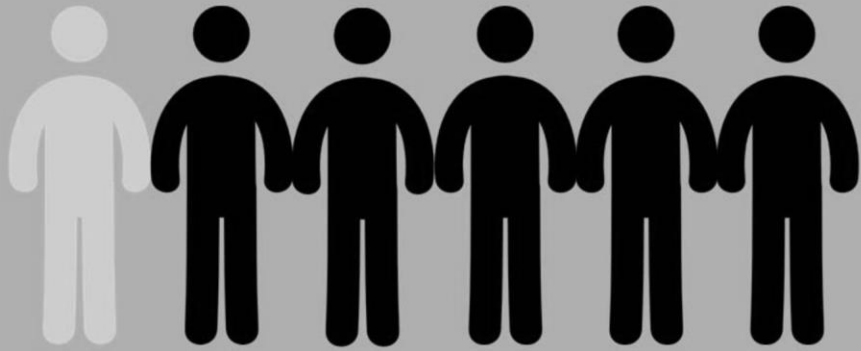
# Key terms

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- Foodborne Illness: when a person becomes ill from eating contaminated or hazardous food
- Foodborne Illness outbreak: when a group of people consume the same contaminated food and at least two of them contract the same illness
- Recall: when a product is removed from store shelves due to its risk

# The Burden of Foodborne Diseases

In the United States, **1 in 6** Americans contract a foodborne illness each year.



That's **48 million** annually, Resulting in ...



**128,000** hospitalizations

**3,000** deaths

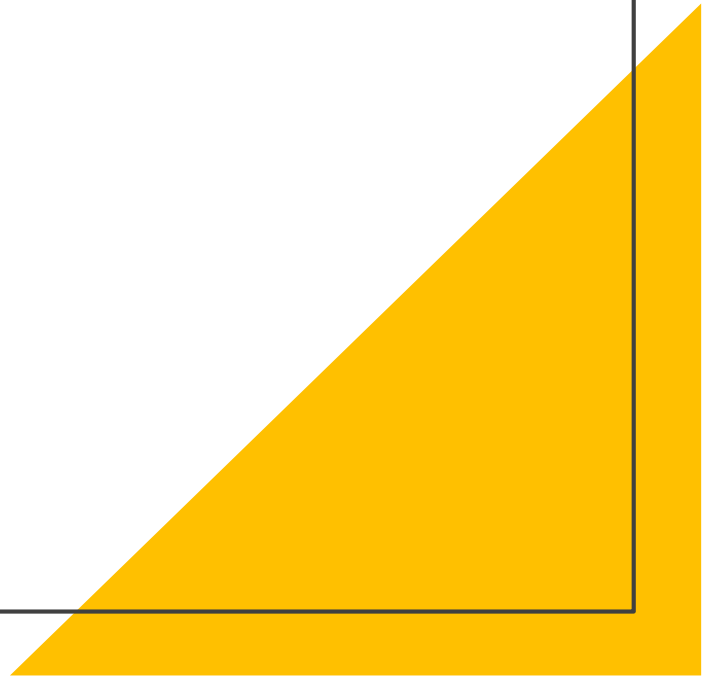
Globally, **600 M** people contract a foodborne illness each year.

**420,000** cases end in death.



Children under 5 are only **9%** of the world population, but **30%** of foodborne illness deaths. They bear **3X** their share of the burden.

# Produce Outbreaks







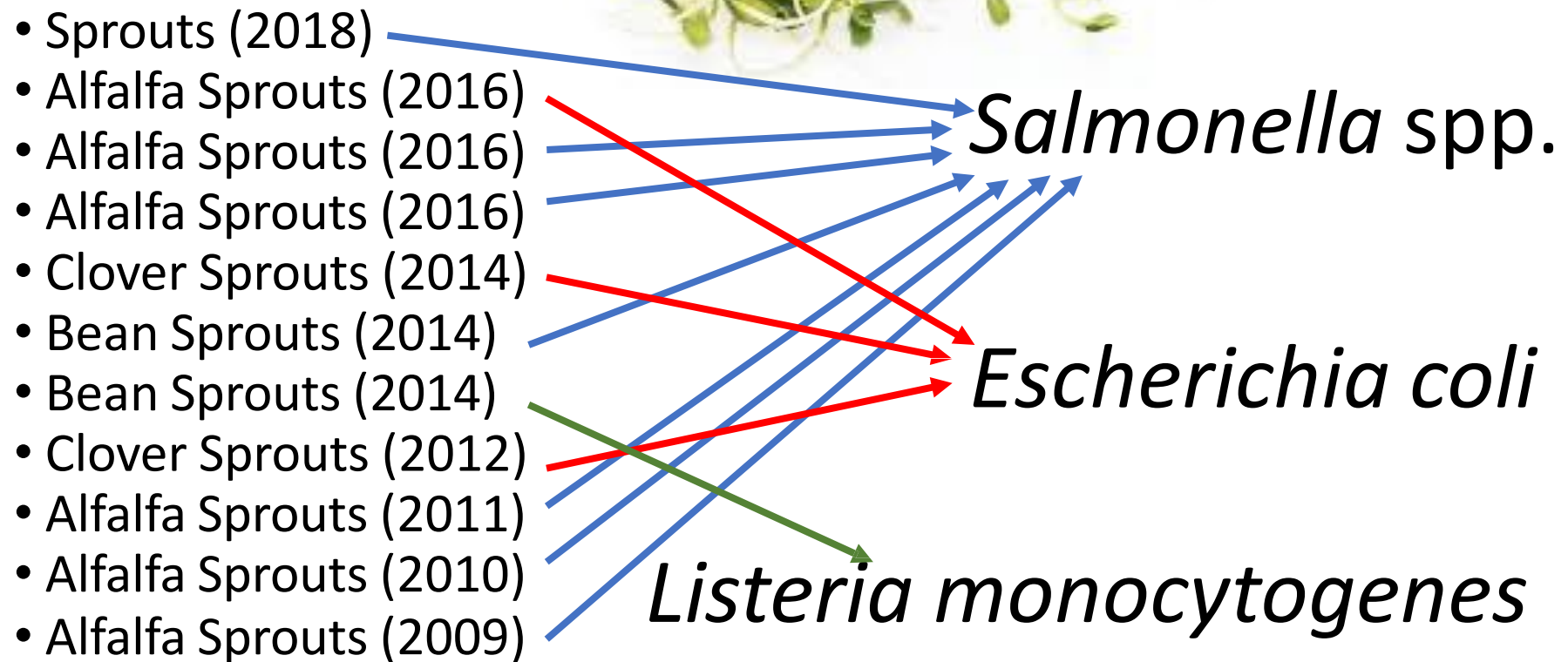
- Romaine lettuce (2018)
- Leafy greens (2017)
- Packaged salad (2016)
- Ready to eat salad (2013)
- Spinach (2012)
- Romaine lettuce (2011)
- Shredded Romaine lettuce (2010)
- Spinach (2006)

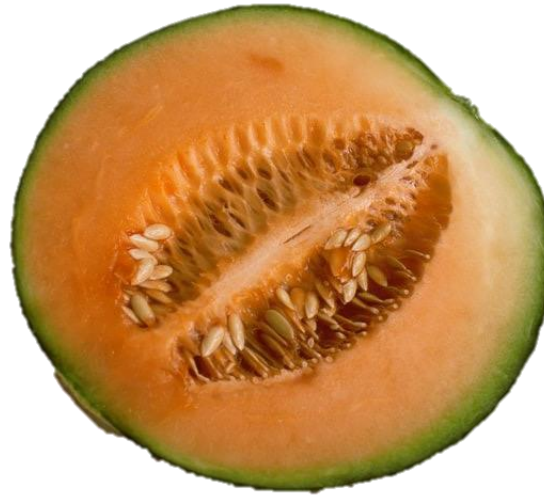
*Salmonella* spp.

*Escherichia coli*

*Listeria monocytogenes*





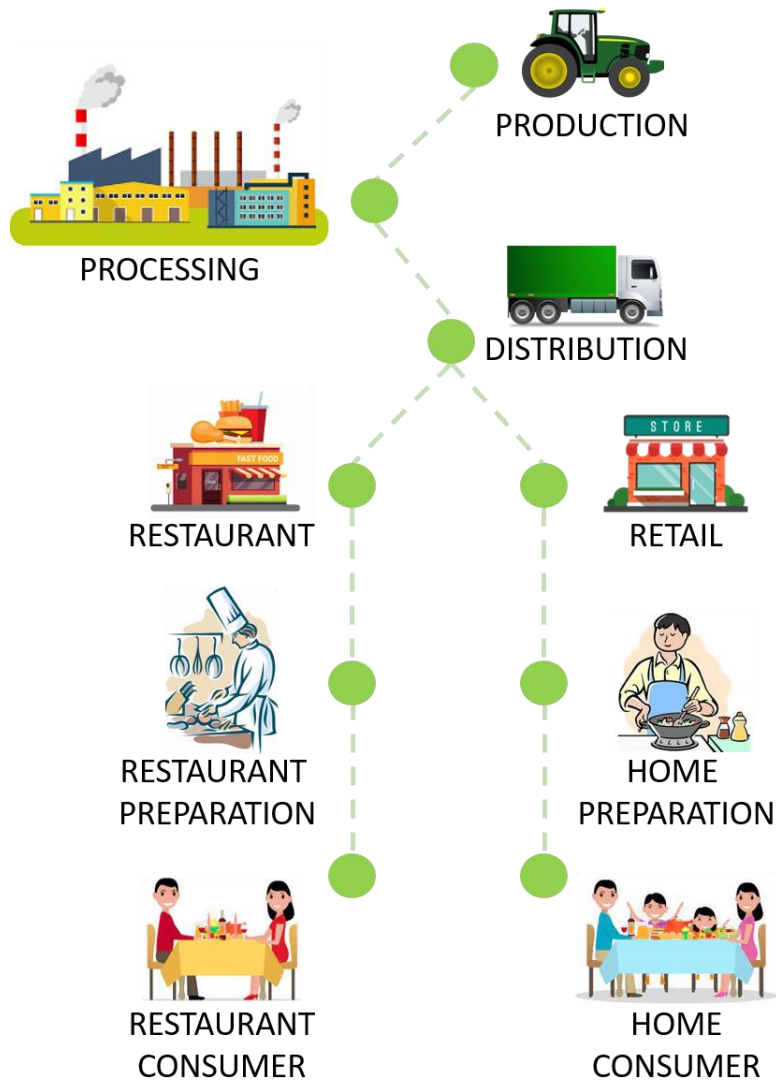


- Pre-cut melon (2018)
  - Cantaloupe (2012)
  - Cantaloupe (2011)
  - Cantaloupe (2011)
  - Cantaloupe (2008)
- Salmonella* spp.
- Escherichia coli*
- Listeria monocytogenes*
- Case Count
  - 147/33



- Cucumbers (2015)
  - Cucumbers (2014)
  - Cucumbers (2013)
- Salmonella* spp.

- Case Count
  - 2015: 907/6
  - 2014: 275/1
  - 2013: 84/0
- Escherichia coli*
- Listeria monocytogenes*



## How Food Gets Contaminated - The Food Production Chain

During growing or pre-harvest

Post-harvest processing and  
transportation

Final processing and handling  
before food is eaten or sold





# Some foods are riskier than others

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There is no further processing step that eliminates microbial hazards!



# FOOD SAFETY BEST PRACTICES FOR HANDLING FRESH PRODUCE IN SCHOOLS

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- Fresh produce must be handled safely to reduce the risks of foodborne illness
- Steps individuals can take to minimize risk of microbial contamination



Five major risk factors related to employee behaviors and preparation practices in retail and food service that contribute to foodborne illness

Poor personal hygiene

Inadequate cooking

Contaminated equipment

Food from unsafe sources

Improper holding temperature

# It all begins with Worker Personal Hygiene

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Humans can be a source of many foodborne hazards

hands, clothing, or footwear

Individuals can spread pathogens to produce because they directly handle fresh produce

No ill workers

- Excluded from processing activities

Develop and implement a written policy or SOP:

- Report illness and symptoms of illness
- Develop and implement SOP for handwashing

FOOD workers shall wear clean outer clothing to prevent contamination of FOOD, EQUIPMENT, UTENSILS, LINENS, and SINGLE-USE ARTICLES.



# Prevent Foodborne Illness

## Report Symptoms

- Vomiting
- Diarrhea
- Sore throat with fever
- Jaundice (yellowing of skin and eyes)
- Wounds on the hands or arms
- Diagnosed foodborne illness
- Exposure to foodborne illness

# Handwashing to Prevent the Spread of Disease



## When is handwashing required?

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Before entering a food preparation area

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When changing tasks and switching between handling raw foods and working with ready-to-eat foods (to prevent cross-contamination)

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When hands become contaminated

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After using the toilet

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After coughing, sneezing or blowing your nose, eating or drinking

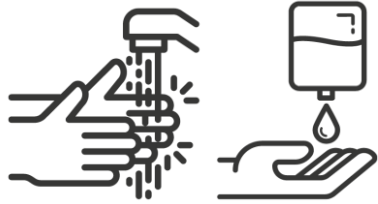
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After returning from lunch

# Steps for proper handwashing

1

**WET**



2

**LATHER**



3

**SCRUB**



4

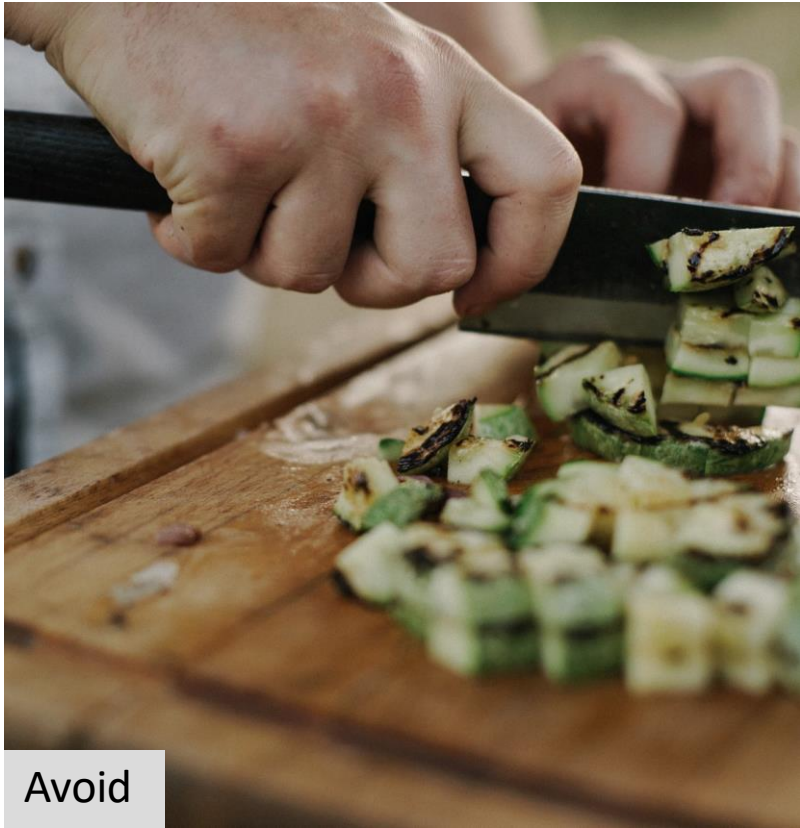
**RINSE**



5

**DRY**





# Preventing Bare Hand Contact with Ready-to-Eat Foods

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Purpose?  
Gloves



## WEAR DISPOSABLE GLOVES



## Proper glove use

Gloves not a  
substitute for  
hand washing!

Ensure gloves  
are clean  
before use

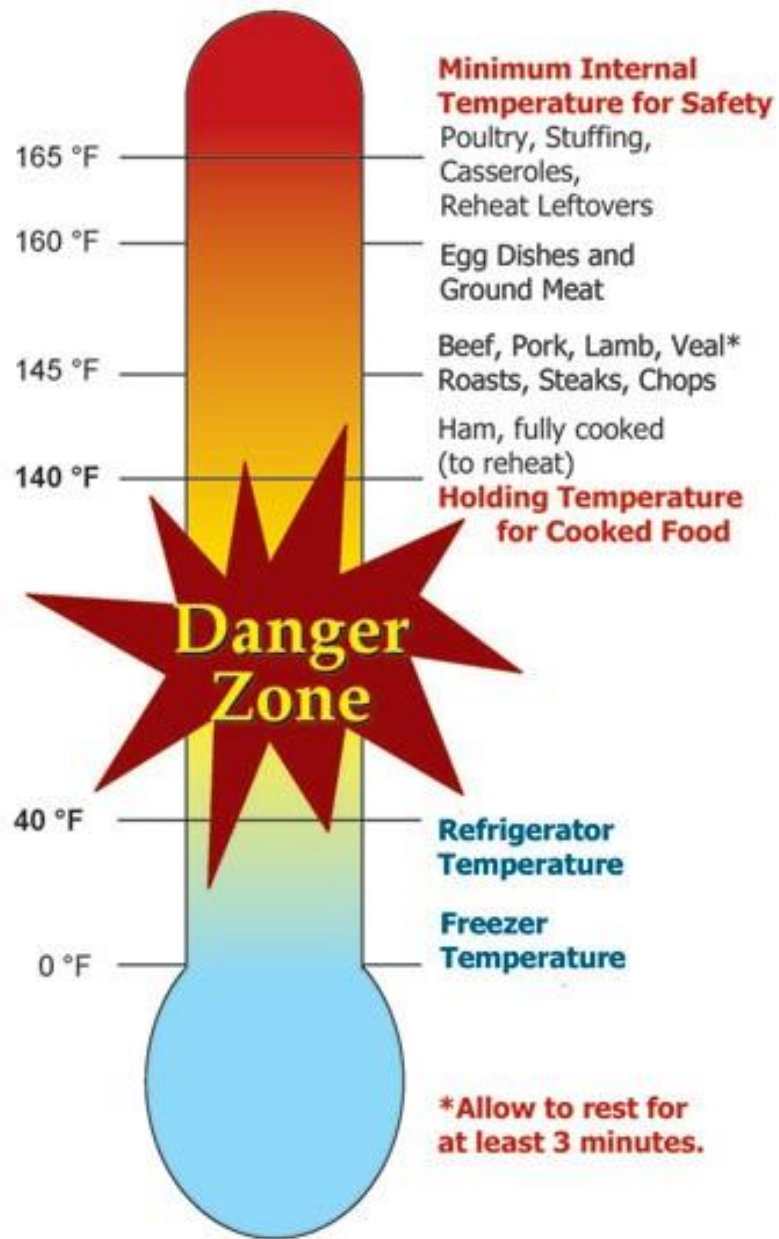
Single use  
gloves are not  
reused

Replace gloves  
that are soiled  
or torn

Be mindful of  
what gloves  
touch

# Temperatures for Food Safety

- Temperature danger zone - why it is important to food safety
- Why use thermometers
- How, when, and why to calibrate a thermometer
- Important food temperatures to monitor throughout the foodservice process



# Temperature Danger Zone (41°F to 135°F)



# Food Safety Practices to Expect from Your Fresh Produce Supplier

- *Good Agricultural Practices (GAPs)* to verify that fruits and vegetables are produced, packed, handled, and stored in the safest manner possible to minimize risks of microbial food safety hazards
- Incoming transport vehicles are inspected for cleanliness, possible cross contamination risks, and pests.
- Fresh produce is received and inspected for quality, temperature of product, including information for traceability such as harvest date and supplier identification.

# Purchasing & Receiving



- Cold food: 41 °F or below



# Storing

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- Refrigerator: 41 °F or below
- Freezer: at or below 0 °F



# Preparing

- Hold cold food at or below 41 °F
- Prepare cold food in small batches
- Whole raw fruits or vegetables, and cut raw vegetables, may be immersed in ice or water.







# Preparing

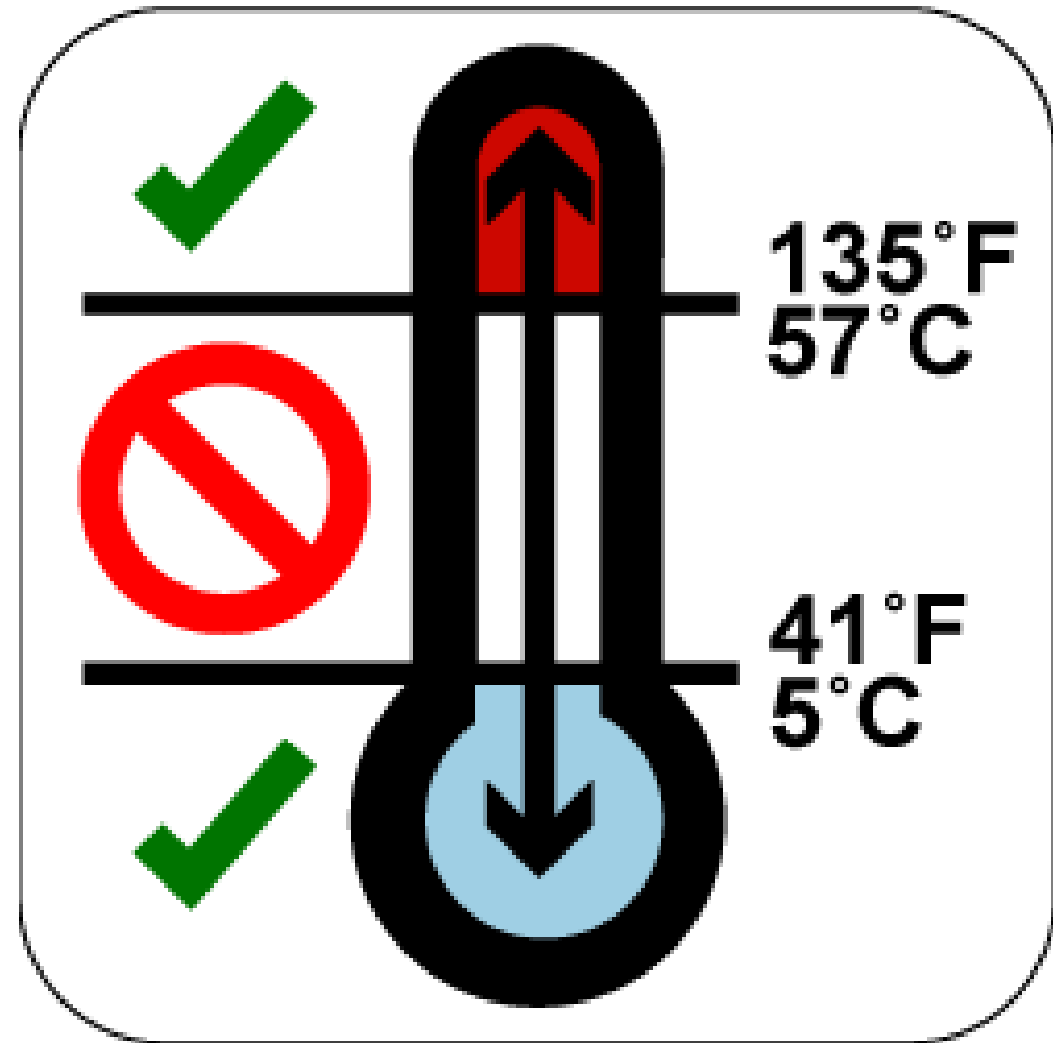
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# Holding and Serving

- Keep COLD FOODS at or below 41°F
- Keep HOT FOODS at or above 135°F

## Temperature abuse

The longer foods are in this zone, the higher risk for pathogen growth.



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# Cooking

- 165°F for 15 seconds
  - Ex. Poultry
- 155°F for 15 seconds
  - Ex. Hamburger
- 145°F for 15 seconds
  - Ex. pork roast
- 135°F for 15 seconds
  - Ex. frozen vegetables

- ✓ Record all temperatures when they are taken.
- ✓ Use only a clean and sanitized thermometer when taking internal temperatures of foods.

**Temperature Rules! Cooking for Food Service**



**Hold all hot food at 135 °F or above after cooking**

**USDA Meat and Poultry Hotline**  
1-888-MPHotline

**FDA Food Information Line**  
1-888-SAFE FOOD

**Food Safety and Inspection Service**  
U.S. Department of Agriculture  
[www.fsis.usda.gov/thermy](http://www.fsis.usda.gov/thermy)

USDA is an equal opportunity employer and provider.  
Fall 2004

**Minimum Temperatures and Holding Times**

**165 °F** (15 seconds)

- Poultry—chicken, turkey, duck, goose—whole, parts or ground
- Soups, stews, stuffing, casseroles, mixed dishes
- Stuffed meat, poultry, fish and pasta
- Leftovers (to reheat)
- Food, covered, cooked in microwave oven (hold covered **2 minutes** after removal)

**155 °F** (15 seconds)

- Hamburger, meatloaf and other ground meats; ground fish\*
- Fresh shell eggs—cooked and held for service (such as, scrambled)\*

**145 °F** (15 seconds)

- Beef, corned beef, pork, ham—roasts (hold **4 minutes**)\*
- Beef, lamb, veal, pork—steaks or chops
- Fish, shellfish
- Fresh shell eggs—broken, cooked and served immediately

**140 °F** (15 seconds)

- Ham, other roasts—processed, fully-cooked (to reheat)
- Fruits and vegetables that are cooked

\*For alternative times and temperatures, see the **FDA Food Code**

2017

# NO COOK

## Example: Fruit Salad

### RECEIVE

Controls: Known Source, Receiving Temperatures



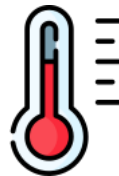
### STORE

Controls: Proper Storage Temperatures, Prevent Cross Contamination, Store away from chemicals



### PREPARE

Controls: Personal Hygiene, Restriction of Ill Employees, Prevent Cross Contamination



**Temperature Control: COLD HOLDING**  
**Hold at 41°F or Below.**  
**Check and record temperatures**



### SERVE

Controls: No Bare Hand Contact with Ready to Eat Food, Personal Hygiene, Restrict Ill Employees



# SAME DAY SERVICE

## Example: Baked Chicken

### RECEIVE

Controls: Known Source, Receiving Temperatures



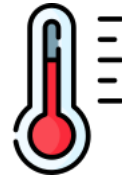
### STORE

Controls: Proper Storage Temperatures, Prevent Cross Contamination, Store away from chemicals



### PREPARE

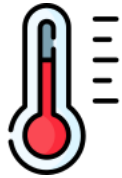
Controls: Personal Hygiene, Restriction of Ill Employees, Prevent Cross Contamination



### Temperature Control: COOK

**Internal Temperature of 165°F for 15 seconds.  
(For chicken)**

**Check and record temperatures**



### Temperature Control: HOT HOLD

**Hold at no less than 135°F.**

**Check and record temperatures**



### SERVE

Controls: No Bare Hand Contact with Ready to Eat Food, Personal Hygiene, Restrict Ill Employees



# Avoiding Contamination of Fresh Produce

- Three types of food contamination
- Methods for preventing food contamination
- How proper cleaning, rinsing, and sanitizing can prevent food contamination

# FOOD shall be protected from cross-contamination: Utensil-to-Food Cross Contamination

## RAW MEAT



## FRESH-PRODUCE

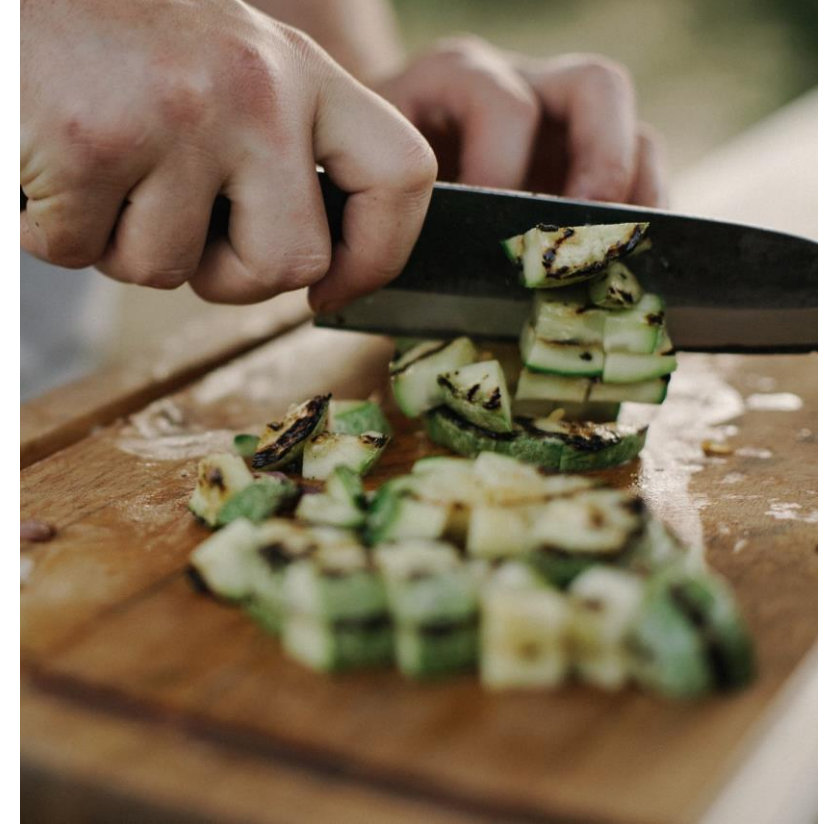




Prevention



Avoid



# Hand-to-Food Cross Contamination

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Equipment and Food Contact  
Surface-to-Food Cross  
Contamination

FOOD shall be  
protected from  
cross-  
contamination





# Washing Fresh Produce

- Harvested fresh produce is highly perishable
- Inspect produce for obvious signs of soil/damage prior to cutting, slicing, or dicing
- PRODUCE shall be washed in POTABLE WATER to remove soil and other contaminants before being cut combined with other ingredients, cooked, served, or offered for human consumption in READY-TO-EAT form, except as specified in subdivision
- Water used for washing fresh produce
  - No detectable generic *E.coli*
  - if re-used for multiple “batches” water quality must be monitored





Prevention – use a container to wash produce



Avoid



# Cleaning and Sanitizing of Equipment

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Any unclean surface that contacts produce can harbor pathogens and serve as a source of contamination

Establish a schedule for cleaning and sanitizing food contact surfaces, including equipment & tools

Standard Operation Procedure (SOPs)



Stainless steel and food grade plastic are easy to clean/sanitize



Facility management

Keep facilities clean and sanitary

Proper drainage of grounds to avoid standing water



# Cleaning and Sanitizing



# Steps to clean and sanitize a food contact surface

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1

## **PRE-RINSE**

Remove debris and dirt from surface

3

## **RINSE**

Use potable water to rinse the surface

2

## **WASH**

Use detergent to scrub the surfaces

4

## **SANITIZE**

Use food contact sanitizer following label directions

# Training & Education



Individuals must be qualified by education, training, or experience to prepare, handle or serve food



Individuals must receive food hygiene and food safety training (food protection manager or certificate in food safety & sanitation)



School manager responsible for ensuring compliance must have appropriate knowledge, training or experience

# Why Food safety training is important?

Required by regulations

Equip employees with sufficient food safety knowledge

Enhance employees' compliance with food safety practices



# What should be covered in the training?

## Importance and best practices of personal hygiene

- ❖ Proper handwashing, following clothing requirements, wearing gloves and other hair restraints when appropriate
- ❖ Avoid working when sick

## Basics of sanitary operations of food production facilities

- ❖ Maintaining sanitary conditions of food production facilities, equipment, and utensils

# A School Food Safety Program Based on HACCP Principles

A school food safety program must include:

- Standard Operating Procedures
- A written plan at each school food preparation and service site for applying HACCP principles using the process approach

# Useful resources

- UC Davis Food Safety

<https://ucfoodsafety.ucdavis.edu>

- USDA Food-Safe Schools Action Guide

<https://www.fns.usda.gov/ofs/food-safe-schools>

- Produce Safety University Summer Series

<https://theicn.org/psu/psu-summer-series/>

- Food banks and food pantries – North Carolina State University

<https://foodsafety.ces.ncsu.edu/community-food-safety-resources/food-pantries-and-food-banks/>

- Flash Food safety Videos

<https://www.fns.usda.gov/ofs/food-safety-flashes>



Questions ?