# Cider Fruit / Cider Business

Julian Ciderworks
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# **Presentation Topics**

- The state of the local apple industry (no industry really)
- The End of Small Farm Agriculture could be Near
- Apple Business economics
- The Julian Ciderworks' Model
- Available fruit & what works for cider
- What cider approach/fruit do customers like?
- Cider / Perry Fruit
- Our climate (is it possible that we have the best fruit??)
- What's thriving & What's not
- Support for California Growers

# The state of the local apple industry

- Julian
  - Once 600-700 Acres; Now, mostly orchards in decline
- Mt. Palomar
  - Once like Julian (but smaller); Now, orchards are routinely removed
- Anza
  - Newer than Julian and Mt. Palomar; But the fruit hits the ground
- Surrounding Areas
  - Interesting orchards survive; But no obvious model thrives

# Small Farm Agriculture is at Risk

- Surviving Local Orchards Could Produce 100K gallons of juice (maybe much more)
  - But production infrastructure is gone
- Gowans Orchard (Mendocino County)
  - 200+ Acres
  - Packing since 1876
- Gowans' Fruit Packing Days Possibly Numbered
  - Cause: Labor, water, rules
  - One year making cider

# **Apple Business Economics**

Boutique Cidery /
Co-op Cidery

U-pick + Cidery

Retail

## 150 Large Trees

## Fruit / Cider (Apple Wine) Business Worksheet

\*\*\* Using Julian Ciderworks (co-op based) shared production / distribution business approach

| Possible                 | Income (estimated)      |                         | Probable Costs (e | stimated)           |
|--------------------------|-------------------------|-------------------------|-------------------|---------------------|
| Producing Trees          | 150                     |                         |                   |                     |
| Boxes / Tree             | 10                      |                         | <u> 20</u>        | Est.                |
|                          | 1,500                   | Harvest Cost            | \$3 / Box         | \$4,500             |
| 2.75 Gallons / Box       | 4,125                   | <b>Production Cost</b>  | \$15 / Gal        | \$49,500            |
| Retail Price             | \$16 \$ / Liter         | Total Possible Produ    | uct               | <b>825</b> Kegs     |
|                          | <b>\$61</b> \$ / Gallon |                         |                   | 1719 Cases (750 ml) |
|                          |                         | Kegs/Labeling           | \$23 / Keg        | \$18,975 or         |
|                          |                         | Bottle/Cork/Label       | \$1.75 / Bottle   | \$36,094            |
|                          |                         | Retailer                | 25%               | \$62,459            |
|                          | Total Value \$249,837   |                         | Total Costs       | \$135,434 or        |
|                          |                         |                         |                   | \$152,553           |
|                          |                         |                         | Gross Profit      | \$114,403 or        |
|                          |                         |                         |                   | \$97,284            |
| n the alternative        |                         |                         |                   |                     |
| *** go it alone as a bou | itique winery / cidery  |                         |                   |                     |
|                          |                         | Modified Production Cos |                   | \$103,125           |
|                          |                         | Added Distribution Cos  | st \$9 / Gal      | \$37,125            |
|                          | Total Value \$249,837   |                         | Total Costs       | \$226,184 or        |
|                          |                         |                         |                   | \$243,303           |
|                          |                         |                         |                   |                     |
|                          |                         |                         | Gross Profit      | \$23,653 or         |

# **Apple Business Economics**

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#### **U-Pick Worksheet**

| Pos            | ssible Income (estimated) |              | Probable Costs (es | stimated) |  |
|----------------|---------------------------|--------------|--------------------|-----------|--|
|                | 60% U-pick fruit waste    | Weeks Open   |                    | 4         |  |
| Boxes / Tree   | 4                         | U-pick Labor | \$15/hr            | \$9,600   |  |
|                | 600 boxes                 | ×            | 2 People           |           |  |
|                |                           | +            | Taxes              |           |  |
| 40 lbs / box   | \$24,000 lbs              | *            | Insurance          |           |  |
| \$10 / 5lb bag | \$48,000 Retail value     |              |                    |           |  |
|                | Total Value \$48,000      |              | Total Costs        | \$9,600   |  |
|                |                           |              | Gross Profit       | \$38,400  |  |

#### Adding a collateral Cider business with rejected U-pick fruit ...

\*\* Using Julian Ciderworks (co-op based) shared production / distribution business approach

| Possible Income (estimated) |                       | Probable Costs (estimated)   |                |                            |
|-----------------------------|-----------------------|------------------------------|----------------|----------------------------|
| Remaining fruit             | 900 boxes             | Harvest Cost                 | so <u> </u>    | Est.                       |
|                             | 2.425                 |                              |                |                            |
| 2.75 Gallons / Box          | 2,475                 | Production Cost              | \$15 / Gal     | \$29,700                   |
| Retail Price                | \$16 5 / Liter        | Total Possible Product 495 / |                |                            |
|                             | \$61 \$ / Gallon      |                              |                | <b>1031</b> Cases (750 ml) |
|                             |                       | Kegs/Labeling                | \$23 / Keg     | \$11,385 or                |
|                             |                       | Bottle/Cork/Label            | \$3.5 / Bottle | \$43,313                   |
|                             |                       | Retailer                     | 25%            | \$37,476                   |
|                             | Total Value \$149,902 |                              | Total Costs    | \$78,561 or                |
|                             |                       |                              |                | \$110,488                  |
|                             |                       |                              | Gross Profit   | \$71,342 or                |
|                             |                       |                              |                | \$39,414                   |

## Combined U-Pick/Cidery Worksheet Summary

| Gross Profit | \$109,742 or |
|--------------|--------------|
|              | \$77,814     |

# **Apple Business Economics**

Boutique Cidery / Co-op Cidery

U-pick + Cidery

Retail

#### Retail

\*\* The model makes most sense when one retails their own fruit like Wynola Flats

| Possible Income (estimated) |                                  |                                | Probable Costs (estimated) |                  |                                 |
|-----------------------------|----------------------------------|--------------------------------|----------------------------|------------------|---------------------------------|
| Boxes / Tree                | 30% culled<br>7                  |                                | 772                        | Est.             | 474                             |
| 2000000 to 000000           | 1050 boxes                       | Harvest Cost<br>Sorting / Prep | \$3 / Box<br>\$.5 / Box    | \$3,150<br>\$525 |                                 |
| 40 lbs / box                | \$42,000 lbs                     | Retail Markup                  | 30%                        | \$18,900.0       |                                 |
|                             |                                  |                                |                            |                  | From "Retail<br>Owner" web-site |
| \$1-2 / lb                  | \$63,000 Retail value @ \$1.5/lb |                                |                            |                  |                                 |
|                             | Total Value \$63,000             |                                | Total Costs                | \$22,575         | 9                               |
|                             |                                  |                                | Gross Profit               | \$40,425         | •                               |

## The Julian Ciderworks' Model

- Local Fruit in Co-op Cidery Model
- Small Farm Owner's Labor Pool
- Small farm support using technology
- Variety/Orchard/Vintage (Wine) Model and Small Production (See next slide)
- Boutique Style / Local Distribution (See next slide)

## **Production Detail & Automation**



## Available Fruit Now & What Works for Cider

- Granny Smith, Golden Delicious, Red Delicious, Gravenstein, Jonagold, Jonathon, and all the traditional (common) dessert varieties
- Some cider varieties: Golden Russet, Newtown Pippin, Winesap, crabapples, and some others
- Almost everything works given the right chemistry and / or blending

# What cider approach/fruit do customers like?

If it is craft, nearly everything.

# Cider / Perry Fruit

- Cider Varieties
- Perry Varieties
- The local fruit Super Sweet

## **Our climate**

Chill hours by month using the "Dynamic Model" with temperature taken every 20 minutes.



## Chill Hours by Month & Year

| YR | 01    | 02    | 03    | 04    | 05     | 06     | 07     | 80     | 09     | 10     | 11    | 12    |
|----|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|-------|-------|
| 05 |       |       |       |       |        | -9.3   | -480.1 | -498.0 | -447.5 | -112.7 | 78.3  | 326.9 |
| 06 | 374.8 | 160.5 | 371.6 | 306.0 | -254.6 | -575.1 | -689.1 | -52.5  |        |        |       |       |
| 08 | 78.2  | 110.0 | 39.7  |       |        |        |        |        |        |        |       |       |
| 11 |       |       |       |       |        | -47.3  | -152.7 | -357.2 | -364.5 | -32.7  | 272.8 | 383.2 |
| 12 | 321.7 | 113.2 | 141.3 | 110.3 | -30.4  | -337.4 | -550.3 | -637.6 | -288.5 | -82.0  | 90.0  | 372.0 |
| 13 | 127.6 | 90.2  | 149.5 | 153.9 | -51.1  | -395.8 | -589.9 | -501.0 | -194.1 | 96.1   | 323.6 | 260.2 |
| 14 | 181.2 | 222.9 | 231.2 | 89.4  | -130.3 | -411.9 | -555.0 | -442.9 | -395.5 | -149.6 | 209.4 | 327.6 |
| 15 | 285.1 | 163.5 | 58.4  | 123.0 | 222.5  | -444.3 | -439.9 | -572.4 | -395.8 | -141.0 | 284.9 | 336.9 |
| 16 | 452.1 | 109.5 | 215.3 | 177.7 | 146.4  | -130.9 |        |        |        |        |       |       |
| 9  | 260.1 | 138.5 | 172.4 | 160.0 | -16.2  | -294.0 | -493.9 | -437.4 | -347.6 | -70.3  | 209.8 | 334.5 |

37.3 34.1 35.5

| Winter | Monthe | (Nov- | Eah |
|--------|--------|-------|-----|
|        |        |       |     |

| Chill      | Hours                      | Ave. | Min Tmp.                             |
|------------|----------------------------|------|--------------------------------------|
| Growing YR | Total Chill Hrs<br>Nov-Feb | Year | Avg. Of Min<br>Winter<br>Temperature |
| 12         | 1,091.0                    | 6    | 40.4                                 |
| 13         | 679.9                      | 8    | 32.3                                 |
| 14         | 987.9                      | 12   | 34.2                                 |
| 15         | 985.6                      | 13   | 32.9                                 |
| 16         | 1,183.4                    | 14   | 37.2                                 |
|            | 985.5                      | 15   | 37.3                                 |

### Summer Months (Jun-Sept)

| Ave  | e. Peak Tmp                          |
|------|--------------------------------------|
| Year | Avg. Of Max<br>Summer<br>Temperature |
| 05   | 87.7                                 |
| 06   | 89.0                                 |
| 11   | 84.3                                 |
| 12   | 83.3                                 |
| 13   | 85.4                                 |
| 14   | 84.6                                 |
| 15   | 86.0                                 |
| 16   | 90.4                                 |
|      | 86.4                                 |

# What's Appears to be thriving:

The Kingston Black



Butt (a Perry Pear)



& Most Other Cider and Perry Varieties

# What's Not Thriving (maybe)



# Support for California (local) Growers

- Julian is making a hard turn towards the farm to table models and the customer loves it
- Emerging local-only produce associations
- The media loves to promote locally produced products while seeking out the local product fraud exposé
- New state laws
- "Locally Grown" logos